

West Virginia Department of Environmental Protection

Harold D. Ward  
Cabinet Secretary

# Title V Operating Permit Revision



## For Minor Modification Permitting Action Under 45CSR30 and Title V of the Clean Air Act

**Permit Action Number:** MM01      **SIC:** 4922  
**Name of Permittee:** Equitrans, L.P.  
**Facility Name/Location:** Copley Run Compressor Station #70  
**County:** Lewis  
**Permittee Mailing Address:** Route 4, Box 640 Weston, WV 26452

**Description of Permit Revision:** This modification is to include an operating limitation and monitoring requirement for the volume of lean glycol in the surge tank while source 004-001 is operating and an increase in emissions due to the surge tank.

### Title V Permit Information:

**Permit Number:** R30-04100009-2023  
**Issued Date:** October 24, 2023  
**Effective Date:** November 7, 2023  
**Expiration Date:** October 24, 2028

**Directions To Facility:** Interstate 79 to Exit 91. Proceed toward Weston for approximately 1 mile, take a left onto Copley Road (Route 17). The station is approximately ½ mile on the left.

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THIS PERMIT REVISION IS ISSUED IN ACCORDANCE WITH THE WEST VIRGINIA AIR POLLUTION CONTROL ACT (W.VA. CODE §§ 22-5-1 ET SEQ.) AND 45CSR30 - "REQUIREMENTS FOR OPERATING PERMITS." THE PERMITTEE IDENTIFIED AT THE FACILITY ABOVE IS AUTHORIZED TO OPERATE THE STATIONARY SOURCES OF AIR POLLUTANTS IDENTIFIED HEREIN IN ACCORDANCE WITH ALL TERMS AND CONDITIONS OF THIS PERMIT.

*Laura M. Crowder*

Laura M. Crowder

Digitally signed by: Laura M. Crowder  
DN: cn = Laura M. Crowder, email = Laura.M.Crowder@wv.gov, c = US, o = WV Department of Environmental Protection, ou = Division of Air Quality  
Date: 2024.05.13 09:30:19 -0400

Laura M. Crowder  
Director, Division of Air Quality

May 13, 2024

Date Issued

Permit Number: **R30-04100009-2023**  
Permittee: **Equitrans, L.P.**  
Facility Name: **Copley Run Compressor Station #70**  
Mailing Address: **Route 4 Box 640 Weston, WV 26452**

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*This permit is issued in accordance with the West Virginia Air Pollution Control Act (West Virginia Code §§ 22-5-1 et seq.) and 45CSR30 — Requirements for Operating Permits. The permittee identified at the above-referenced facility is authorized to operate the stationary sources of air pollutants identified herein in accordance with all terms and conditions of this permit.*

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Facility Location:	Weston, Lewis County, West Virginia
Facility Mailing Address:	Route 4, Box 640 Weston, WV 26452
Telephone Number:	304-269-6429
Type of Business Entity:	Corporation
Facility Description:	Natural Gas Transmission Facility
SIC Codes:	4922
UTM Coordinates:	541.30 km Easting • 4314.80 km Northing • Zone 17

Permit Writer: Beena Modi

*Any person whose interest may be affected, including, but not necessarily limited to, the applicant and any person who participated in the public comment process, by a permit issued, modified or denied by the Secretary may appeal such action of the Secretary to the Air Quality Board pursuant to article one [§§ 22B-1-1 et seq.], Chapter 22B of the Code of West Virginia. West Virginia Code §22-5-14.*

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*Issuance of this Title V Operating Permit does not supersede or invalidate any existing permits under 45CSR13, 14 or 19, although all applicable requirements from such permits governing the facility's operation and compliance have been incorporated into the Title V Operating Permit.*

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## 1.0 Emission Units and Active R13, R14, and R19 Permits

### 1.1. Emission Units

Emission Unit ID	Emission Point ID	Emission Unit Description	Year Installed	Design Capacity	Control Device
001-01	C-001	Reciprocating Engine/Integral Compressor; 2SLB, Cooper Bessemer Model GMVH10; Serial #48769	1981	2250 HP	Oxidation Catalyst
001-02	C-002	Reciprocating Engine/Integral Compressor; 2SLB, Cooper Bessemer Model GMVH6; Serial #48771	1981	1350 HP	Oxidation Catalyst
001-03	C-003	Reciprocating Engine/Integral Compressor; 2SLB, Cooper Bessemer Model GMVH; Serial #48772	1981	1350 HP	Oxidation Catalyst
001-04	C-004	Reciprocating Engine/Integral Compressor; 2SLB, Cooper Bessemer Model GMVH8; Serial #48770	1980	1800 HP	Oxidation Catalyst
001-05	C-005	Reciprocating Engine/Integral Compressor; 2SLB, Cooper Bessemer Model GMVHR; Serial #49126	1993	1350 HP	Oxidation Catalyst
G-002	G-002	Natural Gas Fired Electric Emergency Generator; Cummins Model GTA12; Serial #25183763	1993	2.2 MMBtu/hr	N/A
G-003	G-003	Kohler 150REZGC Emergency Generator	2015	150KW 201.2 HP	2015
003-01a	003-01a	Natural Gas Fired Hot Water Boiler	2015	1.63 MMBtu/hr	N/A
003-02	003-02	Natural Gas Fired Hot Water Heater; WL Jackson Mfg. Co. Model G 030 05; Serial # 66552-1080	1987	0.03 MMBtu/hr	N/A
003-03	003-03	Inline Gas Heater w/ NATCO 4 CI Burner	1992	2.1 MMBtu/hr	N/A
004-01	004-01	Triethylene Glycol dehydration unit; Natco Model 5 GR-3000-TX10 w/1.5 MMBtu/hr re-boiler	1992	1.5 mmBtu/hr reboiler, 46MMScf/day (Dehy)	C-006 Enclosed Combustor
004-02	004-02	CE NATCO Dehy, Model GS 3100E w/ 3.0 MMBtu/hr re-boiler (Storage Dehy)	1992	140 MMscf/day	Reboiler

Emission Unit ID	Emission Point ID	Emission Unit Description	Year Installed	Design Capacity	Control Device
Copley 1	Copley 1	Triethylene Glycol horizontal fixed roof storage tank	1992	4000 gallon	N/A
Copley 2	Copley 2	Pipeline Condensate horizontal fixed roof storage tank	1992	20000 gallon	N/A
Copley 3	Copley 3	Crude Oil horizontal fixed roof storage tank	1992	2000 gallon	N/A
Copley 4	Copley 4	Methanol horizontal fixed roof storage tank	1992	2000 gallon	N/A
Copley 5	Copley 5	Used Oil horizontal fixed roof storage tank	1992	7500 gallon	N/A
Copley 6	Copley 6	Ambitrol horizontal fixed roof storage tank	1992	3000 gallon	N/A

### 1.2. Active R13, R14, and R19 Permits

The underlying authority for any conditions from R13, R14, and/or R19 permits contained in this operating permit is cited using the original permit number (e.g. R13-1234). The current applicable version of such permit(s) is listed below.

Permit Number	Date of Issuance
R13-2397 <del>EF</del>	<del>5/17/2021</del> <a href="#">February 20, 2024</a>
G60-C085	2/25/2016

## 2.0 General Conditions

### 2.1 Definitions

- 2.1.1. All references to the "West Virginia Air Pollution Control Act" or the "Air Pollution Control Act" mean those provisions contained in W.Va. Code §§ 22-5-1 to 22-5-18.
- 2.1.2. The "Clean Air Act" means those provisions contained in 42 U.S.C. §§ 7401 to 7671q, and regulations promulgated thereunder.
- 2.1.3. "Secretary" means the Secretary of the Department of Environmental Protection or other person to whom the Secretary has delegated authority or duties pursuant to W.Va. Code §§ 22-1-6 or 22-1-8 (45CSR§30-2.39.). The Director of the Division of Air Quality is the Secretary's designated representative for the purposes of this permit.
- 2.1.4. Unless otherwise specified in a permit condition or underlying rule or regulation, all references to a "rolling yearly total" shall mean the sum of the monthly data, values or parameters being measured, monitored, or recorded, at any given time for the previous twelve (12) consecutive calendar months.

### 2.2 Acronyms

<b>CAAA</b>	Clean Air Act Amendments	<b>NSPS</b>	New Source Performance Standards
<b>CBI</b>	Confidential Business Information	<b>PM</b>	Particulate Matter
<b>CEM</b>	Continuous Emission Monitor	<b>PM<sub>10</sub></b>	Particulate Matter less than 10µm in diameter
<b>CES</b>	Certified Emission Statement	<b>pph</b>	Pounds per Hour
<b>C.F.R. or CFR</b>	Code of Federal Regulations	<b>ppm</b>	Parts per Million
<b>CO</b>	Carbon Monoxide	<b>PSD</b>	Prevention of Significant Deterioration
<b>C.S.R. or CSR</b>	Codes of State Rules	<b>psi</b>	Pounds per Square Inch
<b>DAQ</b>	Division of Air Quality	<b>SIC</b>	Standard Industrial Classification
<b>DEP</b>	Department of Environmental Protection	<b>SIP</b>	State Implementation Plan
<b>FOIA</b>	Freedom of Information Act	<b>SO<sub>2</sub></b>	Sulfur Dioxide
<b>HAP</b>	Hazardous Air Pollutant	<b>TAP</b>	Toxic Air Pollutant
<b>HON</b>	Hazardous Organic NESHAP	<b>TPY</b>	Tons per Year
<b>HP</b>	Horsepower	<b>TRS</b>	Total Reduced Sulfur
<b>lbs/hr or lb/hr</b>	Pounds per Hour	<b>TSP</b>	Total Suspended Particulate
<b>LDAR</b>	Leak Detection and Repair	<b>USEPA</b>	United States Environmental Protection Agency
<b>m</b>	Thousand	<b>UTM</b>	Universal Transverse Mercator
<b>MACT</b>	Maximum Achievable Control Technology	<b>VEE</b>	Visual Emissions Evaluation
<b>mm</b>	Million	<b>VOC</b>	Volatile Organic Compounds
<b>mmBtu/hr</b>	Million British Thermal Units per Hour		
<b>mmft<sup>3</sup>/hr or mmcf/hr</b>	Million Cubic Feet Burned per Hour		
<b>NA or N/A</b>	Not Applicable		
<b>NAAQS</b>	National Ambient Air Quality Standards		
<b>NESHAPS</b>	National Emissions Standards for Hazardous Air Pollutants		
<b>NO<sub>x</sub></b>	Nitrogen Oxides		

### **2.3. Permit Expiration and Renewal**

- 2.3.1. Permit duration. This permit is issued for a fixed term of five (5) years and shall expire on the date specified on the cover of this permit, except as provided in 45CSR§30-6.3.b. and 45CSR§30-6.3.c.  
**[45CSR§30-5.1.b.]**
- 2.3.2. A permit renewal application is timely if it is submitted at least six (6) months prior to the date of permit expiration.  
**[45CSR§30-4.1.a.3.]**
- 2.3.3. Permit expiration terminates the source's right to operate unless a timely and complete renewal application has been submitted consistent with 45CSR§30-6.2. and 45CSR§30-4.1.a.3.  
**[45CSR§30-6.3.b.]**
- 2.3.4. If the Secretary fails to take final action to deny or approve a timely and complete permit application before the end of the term of the previous permit, the permit shall not expire until the renewal permit has been issued or denied, and any permit shield granted for the permit shall continue in effect during that time.  
**[45CSR§30-6.3.c.]**

### **2.4. Permit Actions**

- 2.4.1. This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.  
**[45CSR§30-5.1.f.3.]**

### **2.5. Reopening for Cause**

- 2.5.1. This permit shall be reopened and revised under any of the following circumstances:
- a. Additional applicable requirements under the Clean Air Act or the Secretary's legislative rules become applicable to a major source with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to 45CSR§§30-6.6.a.1.A. or B.
  - b. Additional requirements (including excess emissions requirements) become applicable to an affected source under Title IV of the Clean Air Act (Acid Deposition Control) or other legislative rules of the Secretary. Upon approval by U.S. EPA, excess emissions offset plans shall be incorporated into the permit.
  - c. The Secretary or U.S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.
  - d. The Secretary or U.S. EPA determines that the permit must be revised or revoked and reissued to assure compliance with the applicable requirements.

**[45CSR§30-6.6.a.]**

## **2.6. Administrative Permit Amendments**

- 2.6.1. The permittee may request an administrative permit amendment as defined in and according to the procedures specified in 45CSR§30-6.4.  
**[45CSR§30-6.4.]**

## **2.7. Minor Permit Modifications**

- 2.7.1. The permittee may request a minor permit modification as defined in and according to the procedures specified in 45CSR§30-6.5.a.  
**[45CSR§30-6.5.a.]**

## **2.8. Significant Permit Modification**

- 2.8.1. The permittee may request a significant permit modification, in accordance with 45CSR§30-6.5.b., for permit modifications that do not qualify for minor permit modifications or as administrative amendments.  
**[45CSR§30-6.5.b.]**

## **2.9. Emissions Trading**

- 2.9.1. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in the permit and that are in accordance with all applicable requirements.  
**[45CSR§30-5.1.h.]**

## **2.10. Off-Permit Changes**

- 2.10.1. Except as provided below, a facility may make any change in its operations or emissions that is not addressed nor prohibited in its permit and which is not considered to be construction nor modification under any rule promulgated by the Secretary without obtaining an amendment or modification of its permit. Such changes shall be subject to the following requirements and restrictions:
- a. The change must meet all applicable requirements and may not violate any existing permit term or condition.
  - b. The permittee must provide a written notice of the change to the Secretary and to U.S. EPA within two (2) business days following the date of the change. Such written notice shall describe each such change, including the date, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result of the change.
  - c. The change shall not qualify for the permit shield.
  - d. The permittee shall keep records describing all changes made at the source that result in emissions of regulated air pollutants, but not otherwise regulated under the permit, and the emissions resulting from those changes.
  - e. No permittee may make any change subject to any requirement under Title IV of the Clean Air Act (Acid Deposition Control) pursuant to the provisions of 45CSR§30-5.9.



- f. No permittee may make any changes which would require preconstruction review under any provision of Title I of the Clean Air Act (including 45CSR14 and 45CSR19) pursuant to the provisions of 45CSR§30-5.9.

**[45CSR§30-5.9.]**

## **2.11. Operational Flexibility**

- 2.11.1. The permittee may make changes within the facility as provided by § 502(b)(10) of the Clean Air Act. Such operational flexibility shall be provided in the permit in conformance with the permit application and applicable requirements. No such changes shall be a modification under any rule or any provision of Title I of the Clean Air Act (including 45CSR14 and 45CSR19) promulgated by the Secretary in accordance with Title I of the Clean Air Act and the change shall not result in a level of emissions exceeding the emissions allowable under the permit.

**[45CSR§30-5.8]**

- 2.11.2. Before making a change under 45CSR§30-5.8., the permittee shall provide advance written notice to the Secretary and to U.S. EPA, describing the change to be made, the date on which the change will occur, any changes in emissions, and any permit terms and conditions that are affected. The permittee shall thereafter maintain a copy of the notice with the permit, and the Secretary shall place a copy with the permit in the public file. The written notice shall be provided to the Secretary and U.S. EPA at least seven (7) days prior to the date that the change is to be made, except that this period may be shortened or eliminated as necessary for a change that must be implemented more quickly to address unanticipated conditions posing a significant health, safety, or environmental hazard. If less than seven (7) days notice is provided because of a need to respond more quickly to such unanticipated conditions, the permittee shall provide notice to the Secretary and U.S. EPA as soon as possible after learning of the need to make the change.

**[45CSR§30-5.8.a.]**

- 2.11.3. The permit shield shall not apply to changes made under 45CSR§30-5.8., except those provided for in 45CSR§30-5.8.d. However, the protection of the permit shield will continue to apply to operations and emissions that are not affected by the change, provided that the permittee complies with the terms and conditions of the permit applicable to such operations and emissions. The permit shield may be reinstated for emissions and operations affected by the change:

- a. If subsequent changes cause the facility's operations and emissions to revert to those authorized in the permit and the permittee resumes compliance with the terms and conditions of the permit, or
- b. If the permittee obtains final approval of a significant modification to the permit to incorporate the change in the permit.

**[45CSR§30-5.8.c.]**

- 2.11.4. "Section 502(b)(10) changes" are changes that contravene an express permit term. Such changes do not include changes that would violate applicable requirements or contravene enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.

**[45CSR§30-2.40]**

## 2.12. Reasonably Anticipated Operating Scenarios

- 2.12.1. The following are terms and conditions for reasonably anticipated operating scenarios identified in this permit.
- a. Contemporaneously with making a change from one operating scenario to another, the permittee shall record in a log at the permitted facility a record of the scenario under which it is operating and to document the change in reports submitted pursuant to the terms of this permit and 45CSR30.
  - b. The permit shield shall extend to all terms and conditions under each such operating scenario; and
  - c. The terms and conditions of each such alternative scenario shall meet all applicable requirements and the requirements of 45CSR30.

[45CSR§30-5.1.i.]

## 2.13. Duty to Comply

- 2.13.1. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the West Virginia Code and the Clean Air Act and is grounds for enforcement action by the Secretary or USEPA; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

[45CSR§30-5.1.f.1.]

## 2.14. Inspection and Entry

- 2.14.1. The permittee shall allow any authorized representative of the Secretary, upon the presentation of credentials and other documents as may be required by law, to perform the following:
- a. At all reasonable times (including all times in which the facility is in operation) enter upon the permittee's premises where a source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
  - b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
  - c. Inspect at reasonable times (including all times in which the facility is in operation) any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit;
  - d. Sample or monitor at reasonable times substances or parameters to determine compliance with the permit or applicable requirements or ascertain the amounts and types of air pollutants discharged.

[45CSR§30-5.3.b.]

## **2.15. Schedule of Compliance**

- 2.15.1. For sources subject to a compliance schedule, certified progress reports shall be submitted consistent with the applicable schedule of compliance set forth in this permit and 45CSR§30-4.3.h., but at least every six (6) months, and no greater than once a month, and shall include the following:
- a. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and
  - b. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventative or corrective measure adopted.

[45CSR§30-5.3.d.]

## **2.16. Need to Halt or Reduce Activity not a Defense**

- 2.16.1. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. However, nothing in this paragraph shall be construed as precluding consideration of a need to halt or reduce activity as a mitigating factor in determining penalties for noncompliance if the health, safety, or environmental impacts of halting or reducing operations would be more serious than the impacts of continued operations.

[45CSR§30-5.1.f.2.]

## **2.17. Reserved**

## **2.18. Federally-Enforceable Requirements**

- 2.18.1. All terms and conditions in this permit, including any provisions designed to limit a source's potential to emit and excepting those provisions that are specifically designated in the permit as "State-enforceable only", are enforceable by the Secretary, USEPA, and citizens under the Clean Air Act.

[45CSR§30-5.2.a.]

- 2.18.2. Those provisions specifically designated in the permit as "State-enforceable only" shall become "Federally-enforceable" requirements upon SIP approval by the USEPA.

## **2.19. Duty to Provide Information**

- 2.19.1. The permittee shall furnish to the Secretary within a reasonable time any information the Secretary may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Secretary copies of records required to be kept by the permittee. For information claimed to be confidential, the permittee shall furnish such records to the Secretary along with a claim of confidentiality in accordance with 45CSR31. If confidential information is to be sent to USEPA, the permittee shall directly provide such information to USEPA along with a claim of confidentiality in accordance with 40 C.F.R. Part 2.

[45CSR§30-5.1.f.5.]

## **2.20. Duty to Supplement and Correct Information**

- 2.20.1. Upon becoming aware of a failure to submit any relevant facts or a submittal of incorrect information in any permit application, the permittee shall promptly submit to the Secretary such supplemental facts or corrected information.

[45CSR§30-4.2.]

## **2.21. Permit Shield**

- 2.21.1. Compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance provided that such applicable requirements are included and are specifically identified in this permit or the Secretary has determined that other requirements specifically identified are not applicable to the source and this permit includes such a determination or a concise summary thereof.

[45CSR§30-5.6.a.]

- 2.21.2. Nothing in this permit shall alter or affect the following:

- a. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance; or
- b. The applicable requirements of the Code of West Virginia and Title IV of the Clean Air Act (Acid Deposition Control), consistent with § 408 (a) of the Clean Air Act.
- c. The authority of the Administrator of U.S. EPA to require information under § 114 of the Clean Air Act or to issue emergency orders under § 303 of the Clean Air Act.

[45CSR§30-5.6.c.]

## **2.22. Credible Evidence**

- 2.22.1. Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee including but not limited to any challenge to the credible evidence rule in the context of any future proceeding.

[45CSR§30-5.3.e.3.B.]

## **2.23. Severability**

- 2.23.1. The provisions of this permit are severable. If any provision of this permit, or the application of any provision of this permit to any circumstance is held invalid by a court of competent jurisdiction, the remaining permit terms and conditions or their application to other circumstances shall remain in full force and effect.

[45CSR§30-5.1.e.]

## **2.24. Property Rights**

- 2.24.1. This permit does not convey any property rights of any sort or any exclusive privilege.

[45CSR§30-5.1.f.4]

## **2.25. Acid Deposition Control**

- 2.25.1. Emissions shall not exceed any allowances that the source lawfully holds under Title IV of the Clean Air Act (Acid Deposition Control) or rules of the Secretary promulgated thereunder.
- a. No permit revision shall be required for increases in emissions that are authorized by allowances acquired pursuant to the acid deposition control program, provided that such increases do not require a permit revision under any other applicable requirement.
  - b. No limit shall be placed on the number of allowances held by the source. The source may not, however, use allowances as a defense to noncompliance with any other applicable requirement.
  - c. Any such allowance shall be accounted for according to the procedures established in rules promulgated under Title IV of the Clean Air Act.

**[45CSR§30-5.1.d.]**

- 2.25.2. Where applicable requirements of the Clean Air Act are more stringent than any applicable requirement of regulations promulgated under Title IV of the Clean Air Act (Acid Deposition Control), both provisions shall be incorporated into the permit and shall be enforceable by the Secretary and U. S. EPA.

**[45CSR§30-5.1.a.2.]**

### 3.0 Facility-Wide Requirements

#### 3.1 Limitations and Standards

- 3.1.1. **Open burning.** The open burning of refuse by any person is prohibited except as noted in 45CSR§6-3.1. [45CSR§6-3.1.]
- 3.1.2. **Open burning exemptions.** The exemptions listed in 45CSR§6-3.1 are subject to the following stipulation: Upon notification by the Secretary, no person shall cause or allow any form of open burning during existing or predicted periods of atmospheric stagnation. Notification shall be made by such means as the Secretary may deem necessary and feasible. [45CSR§6-3.2.]
- 3.1.3. **Asbestos.** The permittee is responsible for thoroughly inspecting the facility, or part of the facility, prior to commencement of demolition or renovation for the presence of asbestos and complying with 40 C.F.R. § 61.145, 40 C.F.R. § 61.148, and 40 C.F.R. § 61.150. The permittee, owner, or operator must notify the Secretary at least ten (10) working days prior to the commencement of any asbestos removal on the forms prescribed by the Secretary if the permittee is subject to the notification requirements of 40 C.F.R. § 61.145(b)(3)(i). The USEPA, the Division of Waste Management and the Bureau for Public Health - Environmental Health require a copy of this notice to be sent to them. [40 C.F.R. §61.145(b) and 45CSR34]
- 3.1.4. **Odor.** No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor at any location occupied by the public. [45CSR§4-3.1 State-Enforceable only.]
- 3.1.5. **Standby plan for reducing emissions.** When requested by the Secretary, the permittee shall prepare standby plans for reducing the emissions of air pollutants in accordance with the objectives set forth in Tables I, II, and III of 45CSR11. [45CSR§11-5.2]
- 3.1.6. **Emission inventory.** The permittee is responsible for submitting, on an annual basis, an emission inventory in accordance with the submittal requirements of the Division of Air Quality. [W.Va. Code § 22-5-4(a)(14)]
- 3.1.7. **Ozone-depleting substances.** For those facilities performing maintenance, service, repair or disposal of appliances, the permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 C.F.R. Part 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the prohibitions and required practices pursuant to 40 C.F.R. §§ 82.154 and 82.156.
  - b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 C.F.R. § 82.158.

- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 C.F.R. § 82.161.

**[40 C.F.R. 82, Subpart F]**

- 3.1.8. **Risk Management Plan.** Should this stationary source, as defined in 40 C.F.R. § 68.3, become subject to Part 68, then the owner or operator shall submit a risk management plan (RMP) by the date specified in 40 C.F.R. § 68.10 and shall certify compliance with the requirements of Part 68 as part of the annual compliance certification as required by 40 C.F.R. Part 70 or 71.

**[40 C.F.R. 68]**

- 3.1.9. No person shall cause, suffer, allow or permit fugitive particulate matter to be discharged beyond the boundary lines of the property on which the discharge originates or at any public or residential location, which causes or contributes to statutory air pollution. **[45CSR§17-3.1 State-Enforceable only.]**

### **3.2. Monitoring Requirements**

- 3.2.1. None

### **3.3. Testing Requirements**

- 3.3.1. **Stack testing.** As per provisions set forth in this permit or as otherwise required by the Secretary, in accordance with the West Virginia Code, underlying regulations, permits and orders, the permittee shall conduct test(s) to determine compliance with the emission limitations set forth in this permit and/or established or set forth in underlying documents. The Secretary, or his duly authorized representative, may at his option witness or conduct such test(s). Should the Secretary exercise his option to conduct such test(s), the operator shall provide all necessary sampling connections and sampling ports to be located in such manner as the Secretary may require, power for test equipment and the required safety equipment, such as scaffolding, railings and ladders, to comply with generally accepted good safety practices. Such tests shall be conducted in accordance with the methods and procedures set forth in this permit or as otherwise approved or specified by the Secretary in accordance with the following:

- a. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with 40 C.F.R. Parts 60, 61, and 63, if applicable, in accordance with the Secretary's delegated authority and any established equivalency determination methods which are applicable.
- b. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with applicable requirements which do not involve federal delegation. In specifying or approving such alternative testing to the test methods, the Secretary, to the extent possible, shall utilize the same equivalency criteria as would be used in approving such changes under Section 3.3.1.a. of this permit.
- c. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the permittee shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date

and time during which the test will be conducted and, if appropriate, verification that the tests will fully conform to a referenced protocol previously approved by the Secretary.

- d. The permittee shall submit a report of the results of the stack test within 60 days of completion of the test. The test report shall provide the information necessary to document the objectives of the test and to determine whether proper procedures were used to accomplish these objectives. The report shall include the following: the certification described in paragraph 3.5.1; a statement of compliance status, also signed by a responsible official; and, a summary of conditions which form the basis for the compliance status evaluation. The summary of conditions shall include the following:
  1. The permit or rule evaluated, with the citation number and language.
  2. The result of the test for each permit or rule condition.
  3. A statement of compliance or non-compliance with each permit or rule condition.

[WV Code §§ 22-5-4(a)(14-15) and 45CSR13]

### 3.4. Recordkeeping Requirements

- 3.4.1. **Monitoring information.** The permittee shall keep records of monitoring information that include the following:
  - a. The date, place as defined in this permit and time of sampling or measurements;
  - b. The date(s) analyses were performed;
  - c. The company or entity that performed the analyses;
  - d. The analytical techniques or methods used;
  - e. The results of the analyses; and
  - f. The operating conditions existing at the time of sampling or measurement.

[45CSR§30-5.1.c.2.A.; 45CSR13, R13-2397, 4.4.1]

- 3.4.2. **Retention of records.** The permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of monitoring sample, measurement, report, application, or record creation date. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. Where appropriate, records may be maintained in computerized form in lieu of the above records.

[45CSR§30-5.1.c.2.B.]

- 3.4.3. **Odors.** For the purposes of 45CSR4, the permittee shall maintain a record of all odor complaints received, any investigation performed in response to such a complaint, and any responsive action(s) taken.

[45CSR§30-5.1.c. State-Enforceable only.]



### 3.5. Reporting Requirements

- 3.5.1. **Responsible official.** Any application form, report, or compliance certification required by this permit to be submitted to the DAQ and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.  
[45CSR§§30-4.4. and 5.1.c.3.D.]
- 3.5.2. A permittee may request confidential treatment for the submission of reporting required under 45CSR§30-5.1.c.3. pursuant to the limitations and procedures of W.Va. Code § 22-5-10 and 45CSR31.  
[45CSR§30-5.1.c.3.E.]
- 3.5.3. Except for the electronic submittal of the annual compliance certification and semi-annual monitoring reports to the DAQ and USEPA as required in 3.5.5 and 3.5.6 below, all notices, requests, demands, submissions and other communications required or permitted to be made to the Secretary of DEP and/or USEPA shall be made in writing and shall be deemed to have been duly given when delivered by hand, or mailed first class or by private carrier with postage prepaid to the address(es), or submitted in electronic format by e-mail as set forth below or to such other person or address as the Secretary of the Department of Environmental Protection may designate:

#### DAQ:

Director  
WVDEP  
Division of Air Quality  
601 57<sup>th</sup> Street SE  
Charleston, WV 25304

#### US EPA:

Section Chief  
U. S. Environmental Protection Agency, Region III  
Enforcement and Compliance Assurance Division  
Air, RCRA and Toxics Branch (3ED21)  
Four Penn Center  
1600 John F. Kennedy Boulevard  
Philadelphia, PA 19103-2852

#### DAQ Compliance and Enforcement<sup>1</sup>:

DEPAirQualityReports@wv.gov

<sup>1</sup>For all self-monitoring reports (MACT, GACT, NSPS, etc.), stack tests and protocols, Notice of Compliance Status reports, Initial Notifications, etc.

- 3.5.4. **Fees.** The permittee shall pay fees on an annual basis in accordance with 45CSR§30-8.  
[45CSR§30-8.]
- 3.5.5. **Compliance certification.** The permittee shall certify compliance with the conditions of this permit on the forms provided by the DAQ. In addition to the annual compliance certification, the permittee may be required to submit certifications more frequently under an applicable requirement of this permit. The annual certification shall be submitted to the DAQ and USEPA on or before March 15 of each year, and shall certify compliance for the period ending December 31. The permittee shall maintain a copy of the certification on site for five (5) years from submittal of the certification. The annual certification shall be submitted in electronic format by e-mail to the following addresses:

**DAQ:**  
DEPAirQualityReports@wv.gov

**US EPA:**  
R3\_APD\_Permits@epa.gov

**[45CSR§30-5.3.e.]**

- 3.5.6. **Semi-annual monitoring reports.** The permittee shall submit reports of any required monitoring on or before September 15 for the reporting period January 1 to June 30 and on or before March 15 for the reporting period July 1 to December 31. All instances of deviation from permit requirements must be clearly identified in such reports. All required reports must be certified by a responsible official consistent with 45CSR§30-4.4. The semi-annual monitoring reports shall be submitted in electronic format by e-mail to the following address:

**DAQ:**  
DEPAirQualityReports@wv.gov

**[45CSR§30-5.1.c.3.A.]**

- 3.5.7. **Reserved.**

- 3.5.8. **Deviations.**

- a. In addition to monitoring reports required by this permit, the permittee shall promptly submit supplemental reports and notices in accordance with the following:

1. Reserved.
2. Any deviation that poses an imminent and substantial danger to public health, safety, or the environment shall be reported to the Secretary immediately by telephone or email. A written report of such deviation, which shall include the probable cause of such deviation, and any corrective actions or preventative measures taken, shall be submitted by the responsible official within ten (10) days of the deviation.
3. Deviations for which more frequent reporting is required under this permit shall be reported on the more frequent basis.
4. All reports of deviations shall identify the probable cause of the deviation and any corrective actions or preventative measures taken.

**[45CSR§30-5.1.c.3.C.]**

- b. The permittee shall, in the reporting of deviations from permit requirements, including those attributable to upset conditions as defined in this permit, report the probable cause of such deviations and any corrective actions or preventive measures taken in accordance with any rules of the Secretary.

**[45CSR§30-5.1.c.3.B.]**

- 3.5.9. **New applicable requirements.** If any applicable requirement is promulgated during the term of this permit, the permittee will meet such requirements on a timely basis, or in accordance with a more detailed schedule if required by the applicable requirement.

**[45CSR§30-4.3.h.1.B.]**

### **3.6. Compliance Plan**

3.6.1. None

### **3.7. Permit Shield**

- 3.7.1. The permittee is hereby granted a permit shield in accordance with 45CSR§30-5.6. The permit shield applies provided the permittee operates in accordance with the information contained within this permit.
- 3.7.2. The following requirements specifically identified are not applicable to the source based on the determinations set forth below. The permit shield shall apply to the following requirements provided the conditions of the determinations are met.
- a. 40 CFR part 60 Subpart Dc - The boilers at Copley Run station are below 10 mmBtu/hr.
  - b. 40 CFR part 60 Subpart GG - There are no turbines at Copley Run station.
  - c. 40 CFR part 60 Subparts K, Ka - All tanks at Copley Run station are less than 40,000 gallons in capacity.
  - d. 40 CFR part 60 Subpart KKK - Copley Run station is not engaged in the extraction of natural gas liquids from field gas or in the fractionation of mixed natural gas liquids to natural gas products.
  - e. 40 CFR part 60 Subpart LLL - There are no sweetening units at Copley Run station.
  - f. 40 CFR part 60 Subpart IIII - The engines at Copley Run Station are not stationary compression ignition (CI) internal combustion engines (ICE).
  - g. 45CSR27 - Natural gas is included as a petroleum product and contains less than 5% benzene by weight. 45CSR§27-2.4 exempts equipment “used in the production and distribution of petroleum products providing that such equipment does not produce or contact materials containing more than 5% benzene by weight.”

## **4.0 Source-Specific Requirements [Indirect Heat Exchangers: 003-01a, 003-02]**

### **4.1. Limitations and Standards**

- 4.1.1. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any fuel burning unit which is greater than ten (10) percent opacity based on a six minute block average.  
[45CSR§2-3.1.]

### **4.2. Monitoring Requirements**

- 4.2.1. At such reasonable times as the Secretary may designate, the permittee shall conduct visible emissions observations using Method 22 for the purpose of demonstrating compliance with condition 4.1.1. If visible emissions are observed, the permittee shall conduct a Method 9 reading unless the cause for visible emissions is corrected within 24 hours. Records of observation will be kept for at least 5 years from the date of the observation. [45CSR§30-5.1.c]

### **4.3. Testing Requirements**

- 4.3.1. Compliance with the visible emission requirements of condition 4.1.1 shall be determined in accordance with 40 C.F.R. Part 60, Appendix A, Method 9 or by using measurements from continuous opacity monitoring systems approved by the Director. The Director may require the installation, calibration, maintenance and operation of continuous opacity monitoring systems and may establish policies for the evaluation of continuous opacity monitoring results and the determination of compliance with the visible emission requirements of condition 4.1.1. Continuous opacity monitors shall not be required on fuel burning units which employ wet scrubbing systems for emission control. [45CSR§2-3.2]

### **4.4. Recordkeeping Requirements**

- 4.4.1. None

### **4.5. Reporting Requirements**

- 4.5.1. None

### **4.6. Compliance Plan**

- 4.6.1 None

**5.0. Source-Specific Requirements [Reciprocating Engines/Integral Compressors: C-001 through C-005]**

**5.1. Limitations and Standards**

5.1.1. The facility shall employ a Cooper-Bessemer GMVR Reciprocating Engine/Integral Compressor, identified as C-005. The operation of this engine shall not exceed the following maximum operating and emission limitations.

- a. The engine shall not operate more than 7,709 hours per year; and
- b. Emissions from the engine shall not exceed the maximum hourly and annual emission limits set forth in Table 5.1.1.b.

<b>Table 5.1.1.b. – Emission Limits for Compressor Engine CE-5</b>		
<b>Pollutant</b>	<b>Hourly (lb/hr)</b>	<b>Annual (TPY)</b>
Oxides of Nitrogen	10.0	38.55
Carbon Monoxide	5.95	22.94
VOCs	1.49	5.74

[45CSR13 - Permit No. R13-2397 - Condition 4.1.1.]

5.1.2 The permittee must comply with the general provisions of 40 C.F.R. 63 as shown in Table 8 of 40 C.F.R. Part 63 except for the following as per 40 C.F.R. § 63.6645(a)(5): 40 C.F.R. §§ 63.7(b) and (c), 40 C.F.R. §§ 63.8(e), (f)(4), and (f)(6), and 40 C.F.R. §§ 63.9(b)-(e), (g) and (h).

[40 C.F.R. §63.6665, 40 C.F.R. §63.6645(a)(5), Table 8 of 40 C.F.R. 63 Subpart ZZZZ, 45CSR34]

5.1.3 **§63.6603 What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?**

- (a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart and the operating limitations in Table 2b to this subpart that apply to you.

<b>For each . . .</b>	<b>You must meet the following requirement, except during periods of startup . . .</b>	<b>During periods of startup you must . . .</b>
6. Non-emergency, non-black start 2SLB stationary RICE	a. Change oil and filter every 4,320 hours of operation or annually, whichever comes first; <sup>1</sup>	Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply.

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
	b. Inspect spark plugs every 4,320 hours of operation or annually, whichever comes first, and replace as necessary; and	
	c. Inspect all hoses and belts every 4,320 hours of operation or annually, whichever comes first, and replace as necessary.	

<sup>1</sup>Sources have the option to utilize an oil analysis program as described in §63.6625(i) or (j) in order to extend the specified oil change requirement in Table 2d of this subpart.

**[40 C.F.R. §63.6603(a) and Table 2d of 40 C.F.R. 63 Subpart ZZZZ; 45CSR34]**

**5.1.4 §63.6605 What are my general requirements for complying with this subpart?**

(a) You must be in compliance with the emission limitations, operating limitations, and other requirements in this subpart that apply to you at all times.

(b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

**[40 C.F.R. §63.6605; 45CSR34]**

**5.1.5 §63.6640 How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

(a) You must demonstrate continuous compliance with each emission limitation, operating limitation, and other requirements in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart.

Table 6 to Subpart ZZZZ of Part 63—Continuous Compliance With Emission Limitations, and Other Requirements

As stated in §63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

For each . . .	Complying with the requirement to . .	You must demonstrate continuous compliance by . . .
9. Existing emergency and black start stationary RICE ≤500 HP located at a major source of HAP, existing non-emergency stationary RICE <100 HP located at a major source of HAP, existing emergency and black start stationary RICE located at an area source of HAP, existing non-emergency stationary CI RICE ≤300 HP located at an area source of HAP, existing non-emergency 2SLB stationary RICE located at an area source of HAP, existing non-emergency stationary SI RICE located at an area source of HAP which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, existing non-emergency 4SLB and 4SRB stationary RICE ≤500 HP located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate 24 hours or less per calendar year, and existing non-emergency 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that are remote stationary RICE	a. Work or Management practices	i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

(b) You must report each instance in which you did not meet each emission limitation or operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650. If you change your catalyst, you must reestablish the values of the operating parameters measured during the initial performance test. When you reestablish the values of your operating parameters, you must also conduct a performance test to demonstrate that you are meeting the required emission limitation applicable to your stationary RICE.

(e) You must also report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing emergency stationary RICE, an existing limited use stationary RICE, or an existing stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart, except for the initial notification requirements: a new or reconstructed stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new or reconstructed emergency stationary RICE, or a new or reconstructed limited use stationary RICE.

**[40 C.F.R. §§63.6640 (a), (b), (e) and Table 6 of 40 C.F.R. 63 Subpart ZZZZ; 45CSR34]**

## 5.2. Monitoring Requirements

### 5.2.1. §63.6625 What are my monitoring, installation, collection, operation, and maintenance requirements?

(e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

(5) An existing non-emergency, non-black start 2SLB stationary RICE located at an area source of HAP emissions;

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply.

(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in items 6, 7, or 8 of Table 2c to this subpart or in items 5, 6, 7, 9, or 11 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 C.F.R. §§63.6625(e), (h) and (j); 45CSR34]

## 5.3. Testing Requirements

5.3.1. None

## 5.4. Recordkeeping Requirements

5.4.1. The permittee shall maintain a record of the hours of operation of compressor engine C-005 to demonstrate compliance with Section 5.1.1. of this permit. Said records shall be maintained in accordance with 3.4.2. of this permit. [45CSR13 - Permit No. R13-2397 - Condition 4.4.4.]

### 5.4.2 §63.6655 What records must I keep?

(a) If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1), (a)(2), (a)(4) and (a)(5) of this section.



- (1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in §63.10(b)(2)(xiv).
  - (2) Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment.
  - (4) Records of all required maintenance performed on the air pollution control and monitoring equipment.
  - (5) Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.
- (d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.
- (e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;
- (3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

**[40 C.F.R. §§63.6655(a)(1), (a)(2), (a)(4) and (a)(5), (d) and (e)(3); 45CSR34]**

## **5.5. Reporting Requirements**

5.5.1. None

## **5.6. Compliance Plan**

5.6.1. None

## 6.0 Source-Specific Requirements [Dehy (004-01) and Dehy (004-02)]

### 6.1. Limitations and Standards

- 6.1.1. No person shall cause, suffer, allow or permit particulate matter to be discharged from any incinerator into the open air in excess of the quantity determined by the use of the following formula:

Emissions(lb/hr) = F x Incinerator Capacity (tons/hr)  
where the factor, F, is as indicated in the table below:

<u>Incinerator Capacity</u>	<u>F Factor</u>
Less than 15,000 lbs/hr	5.43
15,000 lbs/hr or greater	2.72

*Calculation for PM Emissions: 5.43 \* 101.12 lb/hr \* 1 ton/2000 lbs = 0.27 lb/hr*

**[45CSR§6-4.1. (004-01)]**

- 6.1.2. No person shall cause, suffer, allow or permit emission of smoke into the atmosphere from any incinerator which is twenty (20%) percent opacity or greater.  
**[45CSR§6-4.3 (004-01)]**
- 6.1.3. No person shall cause, suffer, allow or permit the emission of particles of unburned or partially burned refuse or ash from any incinerator which are large enough to be individually distinguished in the open air.  
**[45CSR§6-4.5 (004-01)]**
- 6.1.4. Incinerators, including all associated equipment and grounds, shall be designed, operated and maintained so as to prevent the emission of objectionable odors.  
**[45CSR§6-4.6. (004-01)]**
- 6.1.5. The facility shall employ one NATCO triethylene glycol dehydration unit identified as 004-01 (referred to as Dehy #1). The operation of this unit shall not exceed the following operating and emission limitations:
- The throughput of wet natural gas through the glycol dehydration unit/still column shall not exceed 46 MMscf/day;
  - The reboiler shall have a maximum design heat input of 3.0 MMBtu/hr and be limited to fuel with natural gas;
  - The vapors/overheads from the still column and flash tank shall be routed through a closed-vent system to the enclosed combustor (Dehy Combustor) at all times when there is a potential that vapors (emissions) can be generated from the still column and/or flash tank;
  - The enclosed combustor identified as Dehy Combustor shall be operated with a flame present at all times, and shall be monitored using a thermocouple or any other equivalent device to detect the presence of a flame when emissions are vented to it. The pilot shall be equipped such that it sounds an alarm, or initiates notification via remote alarm to the nearest field office, when the pilot light is out.
  - For any absence of pilot flame, or other indication of smoking or improper equipment operation, the equipment shall be returned to the proper operation as soon as practicable after the event occurs. At a minimum, the air vents shall be checked for obstruction and cleared as soon as practicable and the combustor shall be for liquid reaching the combustor.
  - The enclosed combustor shall be designed for and operated with no visible emissions as determined by Section 11 of EPA Method 22 except for periods not to exceed a total of one minute during any 15 minute period, determined on a monthly basis.
  - The enclosed combustor shall be operated at all times when emissions are vented to them.

- h. The permittee shall operate and maintain the enclosed combustion device according to the manufacturer’s specifications for operating and maintenance requirements to maintain the guaranteed control efficiency of  $\geq 99\%$ .
- i. Emissions from the Dehy Enclosed Combustor and the surge tank shall not exceed the maximum hourly and annual emission limits set forth in Table 6.1.5.i.

<b>Table 6.1.5.i. – Dehy Enclosed Combustor Emissions</b>		
<b>Pollutant</b>	<b>Emission Rates</b>	
	<b>Hourly (lb/hr)</b>	<b>Annual (TPY)</b>
Oxides of Nitrogen	0.25	1.09
Carbon Monoxide	1.16	5.08
VOC	1.80	<u>7.20-9.50</u>
Benzene	<u>0.10</u>	<u>0.30</u>
Total HAPs (includes benzene)	<u>0.70</u>	<u>3.035</u>

[45CSR13 - Permit No. R13-2397 - Condition 4.1.2.]

j. Volume of glycol in the surge tank shall be maintained at 30% or greater of the tank capacity.

- 6.1.6. The facility shall employ one NATCO, model GS 3100E dehydration unit identified as 004-02 (referred to as Storage Dehy). The operation of this unit shall not exceed the following operating and emission limitations:
  - a. The throughput of wet natural gas through the glycol dehydration unit/still column shall not exceed 140 MMscf/day;
  - b. The vapors/overheads from the still column and flash tank shall be routed through a closed– vent system to the burner of re-boiler at all times when there is a potential that vapors (emissions) can be generated from the still column and/or flash tank. The closed-vent system shall be designed and operated with no detectable emissions.
  - c. The reboiler burner shall be operated at all times when there is a potential of vapors (emissions) to be generated from the flash tank and/or still column;
  - d. The reboiler shall only be fired with vapors from the still column and flash tank, and natural gas may be used as supplemental fuel;
  - e. The vapors/overheads from the still column and flash tank shall be introduced into the flame zone of the re-boiler burner.
  - f. The burner or pilot light of the reboiler shall be operated with a flame present at all times when natural gas is being dehydrated by the unit.
  - g. Emissions from the reboiler shall not exceed the maximum hourly and annual emission limits set forth in Table 6.1.6.g.

<b>Table 6.1.6.g. – Reboiler Emission Limits (004-002)</b>		
<b>Pollutant</b>	<b>Emission Limits</b>	
	<b>Hourly (lb/hr)</b>	<b>Annual (TPY)</b>
Oxides of Nitrogen	0.28	1.2
Carbon Monoxide	0.14	0.6
VOC	3.4	15.1
Benzene	0.11	0.5
Total HAPs (includes benzene)	1.8	8.1

- h. The reboiler for Dehy 004-02 and the Inline Heater 003-03, on an individual basis, shall not exhibit visible emissions into the open air greater than ten (10) percent opacity based on a six-minute block average. Continuous compliance with this requirement is met by complying with fuel restrictions in Sections 6.1.6.d. and 6.1.6.e. of this permit.

**[45CSR13 - Permit No. R13-2397 - Condition 4.1.3. and 45CSR§2-3.1.]**

- 6.1.7. **Operation and Maintenance of Air Pollution Control Equipment.** The permittee shall, to the extent practicable, install, maintain, and operate all pollution control equipment and associated monitoring equipment in a manner consistent with safety and good air pollution control practices for minimizing emissions, or comply with any more stringent limits as set forth in this permit or as set forth by any State rule, Federal regulation, or alternative control plan approved by the Secretary.

**[45CSR13 - Permit No. R13-2397 - Condition 4.1.4. and 45CSR§13-5.10.]**

- 6.1.8 The reboiler (Dehy Boiler #1) shall not cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any fuel burning unit which is greater than ten (10) percent opacity based on a six minute block average.

**[45CSR§2-3.1, (004-01)]**

## **6.2. Monitoring Requirements**

- 6.2.1. The permittee shall monitor and record the following parameters for the purpose of demonstrating compliance with Condition 6.1.5. for Dehy 004-01:

- a. The permittee shall determine the actual annual average natural gas throughput as determined by dividing the annual flowrate by the number of days per year the glycol dehydration unit processed natural gas.

**[40 C.F.R. §63.774(d)(1) and §63.772(b)(1); 45CSR34]**

- b. The actual average benzene emissions (in terms of benzene emissions per year) shall be determined on an annual basis in accordance with 40 C.F.R. §63.772(b)(2). Determination of the actual average benzene emissions from the dehydration unit shall be made using the model GRI-GLYCalc™, Version 3.0 or higher, and the procedures presented in the associated GRI-GLYCalc™ Technical Reference Manual. Inputs to the model shall be representative of actual operating conditions of the glycol dehydration unit and may be determined using the procedures documented in the Gas Research Institute (GRI) report entitled “Atmospheric Rich/Lean Method for Determining Glycol Dehydrator Emissions” (GRI-95/0368.1).

**[40 CFR §63.772(b)(2)(i) and §63.774(d)(1)(ii); 45CSR34]**

- c. Identify any periods there was no flame present for the enclosed combustor or pilot light of the enclosed combustor when the dehydration unit was in operation.
- d. The permittee shall sample the inlet gas to Dehy 004-01 in accordance with GPA Method 2166 and analyze the samples utilizing the extended GPA Method 2286 as specified in the GRI-GLYCalc V4 Technical Reference User Manual and Handbook once per calendar year. As specified in the handbook, the permittee shall sample the wet gas stream at a location prior to the glycol dehydration column, but after any type of separation device, in accordance with GPA method 2166.
- e. Records of such monitoring shall be maintained in accordance with Condition 3.4.2.
- f. Weekly when manned, the volume of glycol in the surge tank must be observed to ensure it is maintained at 30% or greater of tank capacity.

**[45CSR13 - Permit No. R13-2397 - Condition 4.2.1.]**

- 6.2.2. In order to demonstrate compliance with the continuous flame requirements of Section 6.1.5.d. of this permit, the permittee shall monitor the presence or absence of an enclosed combustor pilot flame using a thermocouple or any other equivalent device.  
**[40 CFR § 64.3(a); 45CSR§30-5.1.c]**
- 6.2.3. **Commencement of operation.** The permittee shall conduct the monitoring required under 40 CFR Part 64 upon issuance of this permit that includes such monitoring, or by the initial start-up date of the enclosed combustor that requires such monitoring, whichever is later.  
**[40 CFR §§ 64.7(a) and 64.6(d); 45CSR§30-5.1.c.]**
- 6.2.4. **Proper Maintenance** – At all times, the permittee shall maintain the monitoring, including but not limited to, maintaining necessary parts for routine repairs of the monitoring equipment.  
**[40 CFR § 64.7(b); 45CSR§30-5.1.c.]**
- 6.2.5. **Continued Operation** – Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the permittee shall conduct all monitoring in continuous operation at all times that the pollutant-specific emissions unit is operating. Data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities shall not be used for purposes of 40 CFR Part 64, including data averages and calculations, or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and associated control system. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.  
**[40 CFR § 64.7(c); 45CSR§30-5.1.c.]**
- 6.2.6. **Documentation of Need for Improved Monitoring** – After approval of monitoring under 40 CFR Part 64, if the permittee identifies a failure to achieve compliance with an emission limitation or standard for which the approved monitoring did not provide an indication of an excursion or exceedance while providing valid data, or the results of compliance or performance testing document a need to modify the existing indicator ranges or designated conditions, the permittee shall promptly notify the Director and, if necessary, submit a proposed modification to the permit to address the necessary monitoring changes. Such a modification may include, but is not limited to, reestablishing indicator ranges or designated conditions, modifying the frequency of conducting monitoring and collecting data, or the monitoring of additional parameters.  
**[40 CFR § 64.7(e); 45CSR§30-5.1.c.]**

- 6.2.7. **Quality Improvement Plan (QIP)** – Based on the results of a determination made under 40 CFR §64.7(d)(2) (permit condition 6.4.9.b), the Administrator or the Director may require the permittee to develop and implement a QIP. If a QIP is required, then it shall be developed, implemented, and modified as required according to 40 CFR §§ 64.8(b) through (e). Refer to permit condition 6.5.5.b.3 for the reporting required when a QIP is implemented.  
**[40 CFR § 64.8; 45CSR§30-5.1.c.]**
- 6.2.8. **Excursions** – The dehydration unit is designed to “shutdown” if the absence of a flame is detected after automatic reignition is unsuccessful. Therefore an excursion will occur if the dehydration unit is not shutdown when the absence of a flame is detected after unsuccessful reignition.  
**[40 CFR § 64.6(c)(2); 45CSR§30-5.1.c.]**
- 6.2.9. The permittee shall monitor and record the following parameters for the purpose of demonstrating compliance with Condition 6.1.6. for the Storage Dehy (Dehy 004-02):
- a. The permittee shall determine the actual natural gas flowrate to the Storage Dehy and the number of days during the calendar year that the Storage Dehy actually operated. The permittee shall determine actual annual average natural gas throughput (in terms of natural gas flowrate to the glycol dehydration unit per day) by converting the annual natural gas flowrate to a daily average by dividing the annual flowrate by the number of days per year the Storage Dehy processed natural gas.
  - b. Identify any periods there was no flame presence for the pilot light of the reboiler when the dehydration unit was in operation.
  - c. Determination of the actual average benzene emissions from the dehydration unit shall be made using the model GRI-GLYCalc™, Version 3.0 or higher, and the procedures presented in the associated GRI-GLYCalc™ Technical Reference Manual. Inputs to the model shall be representative of actual operating conditions of the glycol dehydration unit and may be determined using the procedures documented in the Gas Research Institute (GRI) report entitled “Atmospheric Rich/Lean Method for Determining Glycol Dehydrator Emissions” (GRI-95/0368.1).
  - d. The permittee shall sample the inlet gas to Storage Dehy in accordance with GPA Method 2166 and analyze the samples utilizing the extended GPA Method 2286 as specified in the GRI-GLYCalc V4 Technical Reference User Manual and Handbook once every three years. Should the dehydration unit not be in operation within the above noted time period to take a representative gas sample, the permittee shall take the inlet gas sample within 30 days after resuming operations of the dehydration unit. As specified in the handbook, the permittee shall sample the wet gas stream at a location prior to the glycol dehydration column, but after any type of separation device, in accordance with GPA method 2166.

Records of such monitoring shall be maintained in accordance with Condition 3.4.2.

**[45CSR13 - Permit No. R13-2397 - Condition 4.2.2.]**

### **6.3. Testing Requirements**

- 6.3.1. Should the permittee elect to utilize other equivalent method(s) than the ones listed in Conditions 6.2.1.d. or 6.2.9.d., then the method(s) shall be approved in advance by the Director as part of a testing protocol. If alternative methods are proposed, a test protocol shall be submitted for approval no later than 60 days before the scheduled test date. Records of the protocol, approval letter, chain of custody document, and results shall be maintained in accordance with Condition 3.4.2.  
**[45CSR13 - Permit No. R13-2397 - Condition 4.3.1.]**

- 6.3.2. For the purpose of demonstrating proper operation of the enclosed combustor, the permittee shall conduct a visible emission observation using Section 11 of Method 22 for one hour once every calendar quarter in which the dehydration unit operates. If during the first 30 minutes of the observation there were no visible emission observed, the permittee may stop the observation.

If at the end of the observation and visible emissions were observed for more than 2.5 minutes, then the permittee shall follow manufacturer's repair instruction, if available or best combustion engineering practice as outlined in the unit inspection and maintenance plan. To return the enclosed combustor to compliant operation, the permittee shall repeat the visible emission observation. Records of such monitoring and repair activities shall be maintained in accordance with Condition 3.4.2.

**[45CSR13 - Permit No. R13-2397 - Condition 4.2.3.]**

#### **6.4. Recordkeeping Requirements**

- 6.4.1. **Record of Maintenance of Air Pollution Control Equipment.** For all air pollution control equipment listed in Section 1.1 of this permit, the permittee shall maintain accurate records of all required pollution control equipment inspection and/or preventative maintenance procedures.

**[45CSR13 - Permit No. R13-2397 - Condition 4.4.2.]**

- 6.4.2. **Record of Malfunctions of Air Pollution Control Equipment.** For all air pollution control equipment listed in Section 1.1 of this permit, the permittee shall maintain records of the occurrence and duration of any malfunction or operational shutdown of the air pollution control equipment during which excess emissions occur. For each such case, the following information shall be recorded:

- a. The equipment involved.
- b. Steps taken to minimize emissions during the event.
- c. The duration of the event.
- d. The estimated increase in emissions during the event.

For each such case associated with an equipment malfunction, the additional information shall also be recorded:

- e. The cause of the malfunction.
- f. Steps taken to correct the malfunction.
- g. Any changes or modifications to equipment or procedures that would help prevent future recurrences of the malfunction.

**[45CSR13 - Permit No. R13-2397 - Condition 4.4.3.]**

- 6.4.3. Reserved.

- 6.4.4. Reserved.

- 6.4.5. For the purpose of demonstrating compliance with Condition 6.1.5, the permittee shall maintain a record of the enclosed combustor design evaluation. The enclosed combustor design evaluation shall include, but not limited to, net heat value calculations, exit (tip) velocity calculations, and all supporting concentration calculations. Said records shall be maintained in accordance with 3.4.2. of this permit.

**[45CSR13 - Permit No. R13-2397 - Condition 4.4.5.]**

6.4.6. Reserved

6.4.7. Reserved

6.4.8. Reserved.

6.4.9. **Response to Excursions or Exceedances**

- a. Upon detecting an excursion or exceedance, the permittee shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as through response by a computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- b. Determination of whether the permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include but is not limited to, monitoring results, review of operation and maintenance procedures and records, and inspection of the control device, associated capture system, and the process.

[40 CFR § 64.7(d); 45CSR§30-5.1.c.]

6.4.10. **General recordkeeping requirements for 40 CFR Part 64 (CAM)**

The permittee shall comply with the recordkeeping requirements specified in permit conditions 3.4.1. and 3.4.2. The permittee shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to 40 CFR §64.8 (6.2.7) and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under 40 CFR Part 64 (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).

[40 CFR § 64.9(b); 45CSR§30-5.1.c.]

## 6.5. Reporting Requirements

- 6.5.1. The permittee shall submit a report of the wet gas sampling required by Section 6.2.1.d. and 6.2.9.d. of this permit within 90 days of conducting the sampling of the wet gas stream. This report shall include a potential to emit (PTE) estimate modeled using GlyCalc Version 4 or higher software, which incorporates site specific parameters measured in accordance with Section 6.2.1. of this permit or operating parameters that provide the highest HAP emissions when using GRI-GLYCalc V4 or higher. The emission estimate shall also incorporate a copy of the lab analysis obtained from the wet gas sampling as well as a description of how and where the sample was taken. The report shall include a reference to all sampling and analytical methods utilized and identification of where the compressor station is located before or after the liquids extraction plant. This report shall be signed by a responsible official upon submittal.

[45CSR13 - Permit No. R13-2397 - Condition 4.5.1.]

6.5.2. Reserved.

- 6.5.3. Any violation(s) of the allowable visible emission requirement for any emission source discovered during observations using 40CFR Part 60, Appendix A, Method 9 or 22 shall be reported in writing to the Director of the Division of Air Quality as soon as practicable, but within ten (10) calendar days of the occurrence and



shall include, at a minimum, the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.  
**[45CSR13 - Permit No. R13-2397 - Condition 4.5.3.]**

6.5.4. Any violation(s) of the enclosed combustor design and operation criteria in Section 6.1.5 shall be reported in writing to the Director as soon as practicable, but within ten (10) calendar days.  
**[45CSR13 - Permit No. R13-2397 - Condition 4.5.4.]**

6.5.5. **General reporting requirements for 40 C.F.R. Part 64 (CAM)**

- a. On and after the date specified in 40 CFR §64.7(a) by which the permittee must use monitoring that meets the requirements of 40 CFR 64, the permittee shall submit CAM monitoring reports with the semi-annual monitoring report under permit condition 3.5.6. Incorporation by reference within the semi-annual monitoring report is not acceptable.
- b. A report for monitoring under 40 CFR 64 shall include, at a minimum, the information required under permit condition 3.5.8. and the following information, as applicable:
  1. Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;
  2. Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and
  3. A description of the actions taken to implement a QIP during the reporting period as specified in 40 CFR §64.8. Upon completion of a QIP, the permittee shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.

**[40 CFR § 64.9(a); 45CSR§30-5.1.c.]**

**6.6. Compliance Plan**

6.6.1. None

**7.0 Source-Specific Requirements [Natural Gas Fired Electric Generator(G-002)]**

**7.1. Limitations and Standards**

7.1.1 For the electric generator (G-002), the permittee shall comply with the requirements of 40 C.F.R. 63, Subpart ZZZZ – “National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines”.

a. The permittee shall meet the following operating requirements:

**Table 2d to Subpart ZZZZ of Part 63—Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions**

As stated in §§63.6603 and 63.6640, the permittee must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
6. Emergency stationary SI RICE and black start stationary SI RICE. <sup>2</sup>	a. Change oil and filter every 500 hours of operation or annually, whichever comes first; <sup>1</sup>	Minimize the engine’s time spent at idle and minimize the engine’s startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply
	b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; and replace as necessary.	
	c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	

<sup>1</sup>Sources have the option to utilize an oil analysis program as described in §63.6625(i) or (j) in order to extend the specified oil change requirement in Table 2d of this subpart.

<sup>2</sup>If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the work practice requirements on the schedule required in Table 2c of this subpart, or if performing the work practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the work practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

b. The permittee shall be in compliance with the general requirements of 40 C.F.R. §63.6605.

- c. The permittee shall meet the applicable general provisions specified in Table 8 of 40 C.F.R. 63, Subpart ZZZZ with the exception of §§63.7(b) and (c), 63.8(e), (f)(4), and (f)(6), and 63.9(b)-(e), (g), and (h) which do not apply per 40 C.F.R. §63.6645(a)(5).
- d. The permittee shall demonstrate continuous compliance with the limits specified in 7.1.1.a. according to the methods specified in Table 6 of 40 C.F.R. 63, Subpart ZZZZ.

**Table 6 to Subpart ZZZZ of Part 63—Continuous Compliance With Emission Limitations, and Other Requirements**

As stated in §63.6640, the permittee must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
9. Existing emergency and black start stationary RICE located at an area source of HAP	a. Work or Management practices	i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

**[40 C.F.R. §§63.6603, 63.6605, 63.6640(a), 63.6645(a)(5), 63.6665, and Table 2d and Table 6 of 40 C.F.R. 63 Subpart ZZZZ; 45CSR34]**

7.1.2 (f) If you own or operate an emergency stationary RICE, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1) through (4) of this section. In order for the engine to be considered an emergency stationary RICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1) through (4) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1) through (4) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary RICE in emergency situations.

(2) You may operate your emergency stationary RICE for the purpose specified in paragraph (f)(2)(i) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraphs (f)(3) and (4) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (f)(2).

(i) Emergency stationary RICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year.

(4) Emergency stationary RICE located at area sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing provided in paragraph (f)(2) of this section. Except as provided in paragraphs (f)(4)(i) and (ii) of this section, the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) Prior to May 3, 2014, the 50 hours per year for non-emergency situations can be used for peak shaving or non-emergency demand response to generate income for a facility, or to otherwise supply power as part of a financial arrangement with another entity if the engine is operated as part of a peak shaving (load management program) with the local distribution system operator and the power is provided only to the facility itself or to support the local distribution system.

(ii) The 50 hours per year for non-emergency situations can be used to supply power as part of a financial arrangement with another entity if all of the following conditions are met:

(A) The engine is dispatched by the local balancing authority or local transmission and distribution system operator.

(B) The dispatch is intended to mitigate local transmission and/or distribution limitations so as to avert potential voltage collapse or line overloads that could lead to the interruption of power supply in a local area or region.

(C) The dispatch follows reliability, emergency operation or similar protocols that follow specific NERC, regional, state, public utility commission or local standards or guidelines.

(D) The power is provided only to the facility itself or to support the local transmission and distribution system.

(E) The owner or operator identifies and records the entity that dispatches the engine and the specific NERC, regional, state, public utility commission or local standards or guidelines that are being followed for dispatching the engine. The local balancing authority or local transmission and distribution system operator may keep these records on behalf of the engine owner or operator.

**[40 C.F.R. §§63.6640(f)(1), (f)(2) and (f)(4); 45CSR34]**

## **7.2 Monitoring Requirements**

7.2.1 (e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

(3) An existing emergency or black start stationary RICE located at an area source of HAP emissions;

(f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing emergency stationary RICE located

at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply.

(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in items 6, 7, or 8 of Table 2c to this subpart or in items 5, 6, 7, 9, or 11 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

[40 C.F.R. §§63.6625 (e)(3), (f), (h), (j); 45CSR34]

### 7.3. Testing Requirements

None

### 7.4. Recordkeeping Requirements

7.4.1 (a) If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1), (a)(2), (a)(4) and (a)(5) of this section.

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in §63.10(b)(2)(xiv).

(2) Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment.

(4) Records of all required maintenance performed on the air pollution control and monitoring equipment.

(5) Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(2) An existing stationary emergency RICE.

(f) If you own or operate any of the stationary RICE in paragraphs (f)(1) through (2) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engine is used for the purposes specified in §63.6640(f)(2)(ii) or (iii) or §63.6640(f)(4)(ii), the owner or operator must keep records of the notification of the emergency situation, and the date, start time, and end time of engine operation for these purposes.

(2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

**[40 C.F.R. 63 Subpart ZZZZ §§63.6655(a)(1), (a)(2), (a)(4), (a)(5), (d), (e)(2), (f)(2); 45CSR34]**

## 7.5. Reporting Requirements

7.5.1. The permittee shall report each instance in which they did not meet each operating limitation in 7.1.1.a. These instances are deviations from the operating limitations in this subpart. These deviations must be reported according to the requirements in 40 C.F.R. §63.6650.

**[40 C.F.R. §63.6640(b); 45CSR34]**

7.5.2. The permittee shall report each instance in which they did not meet the requirements in Table 8 of 40 C.F.R. 63, Subpart ZZZZ that applies.

**[40 C.F.R. §63.6640(e); 45CSR34]**

7.5.3. If you own or operate an emergency stationary RICE with a site rating of more than 100 brake HP that operates for the purpose specified in § 63.6640(f)(4)(ii), you must submit an annual report according to the requirements in 40 C.F.R. §§63.6650(h)(1) through (3).

(1) The report must contain the following information:

(i) Company name and address where the engine is located.

(ii) Date of the report and beginning and ending dates of the reporting period.

(iii) Engine site rating and model year.

(iv) Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

(v)–(vi) {Reserved}

(vii) Hours spent for operation for the purpose specified in § 63.6640(f)(4)(ii), including the date, start time, and end time for engine operation for the purposes specified in § 63.6640(f)(4)(ii). The

report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

(viii) If there were no deviations from the fuel requirements in § 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

(ix) If there were deviations from the fuel requirements in § 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

- (2) The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
- (3) The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) ([www.epa.gov/cdx](http://www.epa.gov/cdx)). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in § 63.13.

**[40 C.F.R. §63.6650(h); 45CSR34]**

## **7.6. Compliance Plan**

None

## 8.0 Source-Specific Requirements [40 C.F.R. 63, Subpart HH for Dehy (004-01)]

### 8.1 Limitations and Standards

8.1.1. The permittee has defined the facility as an area source of HAPs for MACT applicability purposes. As a result the subject facility shall conduct monitoring, testing, and reporting as specified below in order to provide adequate justification for maintaining minor source status. These requirements are tailored to incorporate the methods specified in 40 CFR 63, Subpart HH. Additionally, these requirements shall in no way restrict the permittee from conducting more frequent testing to quantify emission increases.

**[40 C.F.R. §63.10(b)(3); 40CFR63, Subpart HH, 45CSR34] [004-01]**

8.1.2. The owner or operator of an affected area source that is not located in an Urban-1 county, as defined in §63.761, the construction or reconstruction of which commences before July 8, 2005, shall achieve compliance with the provisions of this subpart no later than the dates specified in paragraphs (f)(5)(i) or (ii) of this section §63.760.

(f)(5)(ii) If the affected area source is not located within any UA plus offset and UC boundary, as defined in §63.761, the compliance date is January 5, 2009.

**[40 C.F.R. §63.760(f)(5)(ii), 45CSR34] [004-01]**

8.1.3. §63.764 *General standards.*

(a) Table 2 of the Part 63 Subpart HH specifies the provisions of subpart A (General Provisions) of Part 63 that apply and those that do not apply to owners and operators of affected sources subject to this subpart.

(b) All reports required under this subpart shall be sent to the Administrator at the appropriate address listed in §63.13. Reports may be submitted on electronic media.

(d) Except as specified in paragraph (e)(1) of this requirement, the owner or operator of an affected source located at an existing or new area source of HAP emissions shall comply with the applicable standards specified in paragraph (d) of this section.

(2) Each owner or operator of an area source not located in a UA plus offset and UC boundary (as defined in §63.761) shall comply with paragraphs (d)(2)(i) through (iii) of this requirement.

(i) Determine the optimum glycol circulation rate using the following equation:

$$L_{OPT} = 1.15 * 3.0 \frac{\text{gal TEG}}{\text{lb H}_2\text{O}} * \left( \frac{F * (I - O)}{24 \text{ hr/day}} \right)$$

Where:

$L_{OPT}$  = Optimal circulation rate, gal/hr.

F = Gas flowrate (MMSCF/D).

I = Inlet water content (lb/MMSCF).

O = Outlet water content (lb/MMSCF).



3.0 = The industry accepted rule of thumb for a TEG-to water ratio (gal TEG/lb H<sub>2</sub>O).

1.15 = Adjustment factor included for a margin of safety.

- (ii) Operate the TEG dehydration unit such that the actual glycol circulation rate does not exceed the optimum glycol circulation rate determined in accordance with paragraph (d)(2)(i) of this section. If the TEG dehydration unit is unable to meet the sales gas specification for moisture content using the glycol circulation rate determined in accordance with paragraph (d)(2)(i), the owner or operator must calculate an alternate circulation rate using GRI-GLYCalc™, Version 3.0 or higher. The owner or operator must document why the TEG dehydration unit must be operated using the alternate circulation rate and submit this documentation with the initial notification in accordance with §63.775(c)(7).
- (iii) Maintain a record of the determination specified in paragraph (d)(2)(ii) in accordance with the requirements in §63.774(f) and submit the Initial Notification in accordance with the requirements in §63.775(c)(7). If operating conditions change and a modification to the optimum glycol circulation rate is required, the owner or operator shall prepare a new determination in accordance with paragraph (d)(2)(i) or (ii) of this section and submit the information specified under §§63.775(c)(7)(ii) through (v).
- (e) *Exemptions.* (1) The owner or operator of an area source is exempt from the requirements of paragraph (d) of this section if the criteria listed in paragraph (e)(1)(ii) of this section is met, except that the records of the determination of this criteria must be maintained as required in §63.774(d)(1).
  - (ii) The actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere are less than 0.90 megagram per year, as determined by the procedures specified in §63.772(b)(2) of this subpart.

**[40 C.F.R. §§63.764(a), (b), (d), (e), 45CSR34] [004-01]**

- 8.1.4. If the annual emissions of benzene from the dehydration unit ever equals or exceeds 0.90 megagram per year (1 tpy) as calculated per §63.772(b)(2), the permittee shall comply with section (d)(2)(i) through (iii) of §63.764.

**[45CSR§30-5.1.c] [004-01]**

## **8.2 Monitoring Requirements**

- 8.2.1. In order to demonstrate compliance with the area source status, claimed within 8.1.1, 8.1.2, 8.1.4, as well as the 1 ton per year benzene exemption provided under 8.1.3(e)(1)(ii), using GRI-GLYCalc V3 or higher, the dehydration system must be accurately defined by monitoring and recording actual annual average operating parameters associated with the dehydration system. These parameters shall be measured at least quarterly, with the exception of wet gas composition, in order to define annual average values or, if monitoring is not practical, some parameters may be assigned default values in accordance with the stipulations listed below. Annual average operating parameter, shall be interpreted as the average result of periodic monitoring recorded a number of times throughout the calendar year, sufficient enough to reflect annual variation. Therefore, this term is operating parameter and site dependent.

The WV Division of Air Quality requires the following actual operating parameters be measured or assumed to equal the default values listed below in order to satisfy this monitoring requirement when using the Gas Analysis and Process Data, GLYCalc emission modeling method:

**Note: if you are measuring and using actual wet or dry gas water content then you should also be measuring the glycol recirculation rate rather than using this default value.**

- Natural Gas Flowrate:
  - number of days operated per year,
  - monthly throughput (MMscf/month),
  - annual daily average (MMscf/day), and
  - maximum design capacity (MMscf/day)
- Absorber temperature and pressure
- Lean glycol circulation rate
- Glycol pump type
- Flash tank temperature and pressure, if applicable
- Stripping Gas flow rate, if applicable
- Wet gas composition (upstream of the absorber – dehydration column) sampled in accordance with GPA method 2166 and analyzed consistent with GPA extended method 2286 as well as the procedures presented in the GRI-GLYCalc Technical Reference User Manual and Handbook V4.
- Wet gas water content (lbs H<sub>2</sub>O/MMscf)
- Dry gas water content (lbs H<sub>2</sub>O/MMscf) at a point directly after exiting the dehydration column and before any additional separation points

The following operating parameter(s) may be assigned default values when using GRI-GLYCalc:

- Dry Gas water content can be assumed to be equivalent to pipeline quality at 7 lb H<sub>2</sub>O / MMscf.
- Wet gas water content can be assumed to be saturated
- Lean glycol water content if not directly measured may use the default value of 1.5 % water as established by GRI.
- Lean glycol circulation rate may be estimated using the recirculation ratio of 3 gal TEG / lb H<sub>2</sub>O removed.

[45CSR§30-5.1.c] [004-01]

### 8.3 Testing Requirements

- 8.3.1. Within the 3<sup>rd</sup> year of this permit term, the permittee shall determine the composition of the wet natural gas by sampling in accordance with GPA Method 2166 and analyzing according to extended GPA Method 2286 analysis as specified in the GRI-GLYCalc V4 Technical Reference User Manual and Handbook. As specified in the handbook, the permittee shall sample the wet gas stream at a location prior to the glycol dehydration contactor column, but after any type of separation device, in accordance with GPA method 2166. The permittee may utilize other equivalent methods provided they are approved in advance by DAQ as part of a testing protocol. If alternative methods are proposed, a test protocol shall be submitted for approval no later than 60 days before the scheduled test date.

[45CSR§30-5.1.c] [004-01]

- 8.3.2. The following testing and compliance provisions of Part 63 Subpart HH *National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities* are applicable to the facility:

§ 63.772 *Test methods, compliance procedures, and compliance demonstrations.*

(b) *Determination of glycol dehydration unit flowrate or benzene emissions.* The procedures of this paragraph shall be used by an owner or operator to determine glycol dehydration unit natural gas flowrate or benzene emissions to meet the criteria for an exemption from control requirements under §63.764(e)(1) (requirement 8.1.3).

(2) The determination of actual average benzene emissions from a glycol dehydration unit shall be made using the procedures of paragraph (b)(2)(i) of this requirement. Emissions shall be determined either uncontrolled, or with federally enforceable controls in place.

(i) The owner or operator shall determine actual average benzene or BTEX emissions using the model GRI-GLYCalc™, Version 3.0 or higher, and the procedures presented in the associated GRI-GLYCalc™ Technical Reference Manual. Inputs to the model shall be representative of actual operating conditions of the glycol dehydration unit and may be determined using the procedures documented in the Gas Research Institute (GRI) report entitled “Atmospheric Rich/Lean Method for Determining Glycol Dehydrator Emissions” (GRI-95/0368.1); or

**[40 C.F.R. §63.772 (b)(2)(i), 45CSR34] [004-01]**

#### **8.4 Recordkeeping Requirements**

8.4.1. For the purpose of documenting compliance with the emission limitations, HAP major source thresholds, as well as the 1 ton per year benzene exemption, the permittee shall maintain records of all monitoring data, wet gas sampling, and annual GLYCalc emission estimates.

**[45CSR§30-5.1.c] [004-01]**

8.4.2. An owner or operator of a glycol dehydration unit that meets the exemption criteria in 40 C.F.R. §63.764(e)(1)(ii) shall maintain the records of the actual average benzene emissions (in terms of benzene emissions per year) as determined in accordance with §63.772(b)(2).

**[40 CFR § 63.774 (d)(1), 45CSR34] [004-01]**

#### **8.5 Reporting Requirements**

8.5.1. The permittee shall submit by March 31<sup>st</sup> of the year following the wet gas analysis, an emission summary for the dehydration unit (004-01), which incorporates the wet gas testing results required by 8.3.1. The permittee shall also supply a copy of the most recent report within the facility’s subsequent Title V renewal application. These reports shall include an actual annual average emission estimate for the calendar year of the sample, modeled using GLYCalc V3 or higher software, which incorporates site specific parameters measured in accordance with 8.2.1. The permittee shall also supply all supporting documentation where site specific operating parameters are tabulated to define the annual average values. The report shall incorporate a copy of the lab analysis obtained from the wet gas testing as well as a description of how and where the sample was taken. The report shall include a reference to all sampling and analytical methods utilized. Additionally, the permittee shall identify where the compressor station is located with respect to a custody transfer point, which is referenced within 40 C.F.R 63, subpart HH as the point where the gas enters into a natural gas transmission and/or storage pipeline. This report shall be submitted with the Title V semiannual monitoring report (condition 3.5.6) and shall be signed by a responsible official upon submittal.

**[45CSR§30-5.1] [004-01]**

#### **8.6 Compliance Plan**

N/A

## 9.0 Source-Specific Requirements [Kohler 150REZGC Generator: G-003]

9.1.1 The emergency generator is subject to General Permit Registration G60-C085 and General Permit G60-C.

Emission Unit	Pollutant	Maximum Hourly Emissions (lb/hr)	Maximum Annual Emissions (tpy)
G-003 Kohler 150REZGC	Nitrogen Oxides	4.24	1.06
	Carbon Monoxide	8.49	2.12
	Volatile Organic Compounds	2.12	0.53

### [45CSR13, General Permit Registration G60-C085 and G60-C, 5.1.2]

9.1.2 Pursuant to 40 CFR 63 Subpart ZZZZ *National Emission Standards for Hazardous Air Pollutants For Stationary Reciprocating Internal Combustion Engines*, the facility is subject to the following provision given below:

#### **§ 63.6590** *What parts of my plant does this subpart cover?*

(c) *Stationary RICE subject to Regulations under 40 CFR Part 60.* An affected source that meets the criteria in paragraph (c)(1) of this section must meet the requirements of this part by meeting the requirements of 40 CFR part 60 subpart JJJJ, for spark ignition engines. No further requirements apply for such engines under this part.

(1) a new or reconstructed stationary RICE located at an area source;

### [40 C.F.R. 63 Subpart ZZZZ, §63.6590(c), 45CSR34]

9.1.3 Pursuant to 40 CFR 60 Subpart JJJJ, *Standards of Performance for Stationary Spark Ignition Internal Combustion Engines*, the facility is subject to the following limitations and standards given below:

#### **§ 60.4233** *What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?*

(e) Owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1 to 40 C.F.R. 60 Subpart JJJJ for their stationary SI ICE.

### [45CSR16; 40 C.F.R. 60 Subpart JJJJ, §60.4233(e); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.2.5]

**Table 1 to Subpart JJJJ of Part 60**

Engine type and fuel	Maximum engine power	Manufacture date	Emission standards <sup>a</sup>					
			g/HP-hr			ppmvd at 15% O <sub>2</sub>		
			NO <sub>x</sub>	CO	VOC <sup>d</sup>	NO <sub>x</sub>	CO	VOC <sup>d</sup>
Emergency	HP≥130	1/1/2009	2.0	4.0	1.0	160	540	86

<sup>a</sup> Owners and operators of stationary non-certified SI engines may choose to comply with the emission standards in units of either g/HP-hr or ppmvd at 15 percent O<sub>2</sub>.

<sup>d</sup> For purposes of this subpart, when calculating emissions of volatile organic compounds, emissions of formaldehyde should not be included.

**[45CSR16; 40 C.F.R. 60 Subpart JJJJ, Table 1]**

(h) Owners and operators of stationary SI ICE that are required to meet standards that reference 40 CFR 1048.101 must, if testing their engines in use, meet the standards in that section applicable to field testing, except as indicated in paragraph (e) of §60.4233.

**[45CSR16; 40C.F.R.60 Subpart JJJJ, §60.4233(h); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.2.8]**

***§ 60.4234 How long must I meet the emission standards if I am an owner or operator of a stationary SI internal combustion engine?***

Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in §60.4233 over the entire life of the engine.

**[45CSR16; 40 C.F.R. 60 Subpart JJJJ, §60.4234; 45CSR13, General Permit Registration G60-C085 and G60-C, 8.2.9]**

***§ 60.4236 What is the deadline for importing or installing stationary SI ICE produced in the previous model year?***

(c) For emergency stationary SI ICE with a maximum engine power of greater than 19 KW (25 HP), owners and operators may not install engines that do not meet the applicable requirements in §60.4233 after January 1, 2011.

**[45CSR16; 40 C.F.R. 60 Subpart JJJJ, §60.4236(c); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.3.4]**

## 9.2 Monitoring Requirements

9.2.1 If you own or operate an emergency stationary ICE, you must operate the emergency stationary ICE according to the requirements in paragraphs (1) through (3) of this section. In order for the engine to be considered an emergency stationary ICE under this subpart, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (1) through (3), is prohibited. If you do not operate the engine according to the requirements in paragraphs (1) through (3), the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary ICE in emergency situations.

(2) You may operate your emergency stationary ICE for the purpose specified in paragraph (2)(i) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (2).

(i) Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency ICE beyond 100 hours per calendar year.

(3) Emergency stationary ICE may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing provided in paragraph (2) of this section. Except as provided in paragraph (3)(i) of this section, the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) The 50 hours per year for non-emergency situations can be used to supply power as part of a financial arrangement with another entity if all of the following conditions are met:

(A) The engine is dispatched by the local balancing authority or local transmission and distribution system operator;

(B) The dispatch is intended to mitigate local transmission and/or distribution limitations so as to avert potential voltage collapse or line overloads that could lead to the interruption of power supply in a local area or region.

(C) The dispatch follows reliability, emergency operation or similar protocols that follow specific NERC, regional, state, public utility commission or local standards or guidelines.

(D) The power is provided only to the facility itself or to support the local transmission and distribution system.

(E) The owner or operator identifies and records the entity that dispatches the engine and the specific NERC, regional, state, public utility commission or local standards or guidelines that are being followed for dispatching the engine. The local balancing authority or local transmission and distribution system operator may keep these records on behalf of the engine owner or operator.

**[45CSR16, 40 CFR §60.4243(d); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.4.4]**

9.2.2 Starting on January 1, 2011, if the emergency stationary SI internal combustion engine that is greater than or equal to 130 HP and less than 500 HP that was built on or after January 1, 2011, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter.

**[45CSR16, 40 CFR §60.4237(b); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.3.8]**

9.2.3 If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in 40 CFR §60.4233(e) (section 9.1.3), you must demonstrate compliance according to the method specified in paragraph 1 below.

1. Purchasing an engine certified according to procedures specified in this subpart, for the same model year and demonstrating compliance according to the method specified in 40 CFR §63.4243(a)(1).

If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance.

**[45CSR16, 40 CFR §§60.4243(b)(1) and (a)(1); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.4.1.a and 8.4.2.a]**

- 9.2.4. Owners and operators of stationary SI natural gas fired engines may operate their engines using propane for a maximum of 100 hours per year as an alternative fuel solely during emergency operations, but must keep records of such use. If propane is used for more than 100 hours per year in an engine that is not certified to the emission standards when using propane, the owners and operators are required to conduct a performance test to demonstrate compliance with the emission standards of 40 CFR §60.4233 (section 9.1.3).

**[45CSR16, 40 CFR §60.4243(e); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.4.5]**

- 9.2.5. If you are an owner or operator of a stationary SI internal combustion engine that is less than or equal to 500 HP and you purchase a non-certified engine or you do not operate and maintain your certified stationary SI internal combustion engine and control device according to the manufacturer's written emission-related instructions, you are required to perform initial performance testing as indicated in this section, but you are not required to conduct subsequent performance testing unless the stationary engine undergoes rebuild, major repair or maintenance.

**[45CSR16, 40 CFR §60.4243(f); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.4.6]**

- 9.2.6. It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times.

**[45CSR16, 40 CFR §60.4243(g); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.4.7]**

- 9.2.7. Requirements for Use of Catalytic Reduction Devices

- a. Rich-burn natural gas compressor engines equipped with non-selective catalytic reduction (NSCR) air pollution control devices shall be fitted with a closed-loop, automatic air/fuel ratio controller to ensure emissions of regulated pollutants do not exceed the potential to emit for any engine/NSCR combination under varying load. The closed-loop, automatic air/fuel ratio controller shall control a fuel metering valve to deliver additional fuel when required to ensure a fuel-rich mixture and a resultant exhaust oxygen content of less than or equal to 0.5%. The automatic air/fuel ratio controller shall also incorporate dual-point exhaust gas temperature and oxygen sensors which provide temperature and exhaust oxygen content differential feedback. Such controls shall ensure proper and efficient operation of the engine and NSCR air pollution control device;
- b. The automatic air/fuel ratio controller or closed-loop automatic feedback controller shall provide a warning or indication to the operator and/or be interlocked with the engine ignition system to cease engine operation in case of a masking, poisoning or overrich air/fuel ratio situation which results in performance degradation or failure of the catalyst element; and
- c. No person shall knowingly:

1. Remove or render inoperative any air pollution or auxiliary air pollution control device installed subject to the requirements of General Permit G35-A;
2. Install any part or component when the principal effect of the part or component is to bypass, defeat or render inoperative any air pollution control device or auxiliary air pollution control device installed subject to the requirements of General Permit G35-A; or
3. Cause or allow engine exhaust gases to bypass any catalytic reduction device.

**[45CSR13, General Permit Registration G60-C085 and G60-C, 5.1.4.a, c, and d]**

### **9.3 Testing Requirements**

9.3.1 None

### **9.4. Recordkeeping Requirements**

9.4.1. Pursuant to 40 CFR 60 Subpart JJJJ, *Standards of Performance for Stationary Spark Ignition Internal Combustion Engines*, the facility is subject to the following recordkeeping provisions given below:

***§ 60.4245 What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?***

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

- (a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.
  - (1) All notifications submitted to comply with this subpart and all documentation supporting any notification.
  - (2) Maintenance conducted on the engine.
  - (3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 1048, 1054, and 1060, as applicable.
  - (4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to §60.4243(a)(2), documentation that the engine meets the emission standards.
- (b) For all stationary SI emergency ICE greater than or equal to 500 HP manufactured on or after July 1, 2010, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than 25 HP and less than 130 HP manufactured on or after July 1, 2008, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document



how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

**[45CSR16; 40 C.F.R. 60 Subpart JJJJ, §§60.4245(a), (b); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.6.1.a, b]**

- 9.4.2 The registrant shall maintain records of the amount and type of fuel consumed in each engine and the hours of operation of each engine. Said records shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

**[45CSR13, General Permit Registration G60-C085 and G60-C, 5.4.1]**

## **9.5. Reporting Requirements**

- 9.5.1. The permittee shall comply with all applicable reporting requirements as given under 40 CFR 60, Subpart JJJJ, §60.4245(d).

**[45CSR16; 40 C.F.R. 60 Subpart JJJJ, §60.4245(d); 45CSR13, General Permit Registration G60-C085 and G60-C, 8.6.1.d]**

- 9.5.2. If you own or operate an emergency stationary SI ICE with a maximum engine power more than 100 HP that operates for the purpose specified in section 9.2.1.3, you must submit an annual report according to the requirements in 40 CFR §60.4245(e).

**[45CSR16, 40 CFR §60.4245(e)]**

## **9.6. Compliance Plan**

- 9.6.1 None