# **APPENDIX K**

# THE WV BLASTERS CERTIFICATION EXAMINATION

# THE WV BLASTER'S CERTIFICATION EXAMINATION

### TRAINING & SELF-STUDY EXAM PREPARATION

The applicant seeking blaster certification from the State of West Virginia must pass a three part examination administered by the West Virginia Office Of Explosives and Blasting (OEB). The exam tests the blaster's knowledge on both explosive application and blasting regulations. To assist the applicant in preparing for the exam, WVOEB has developed this study guide which contains all information required by the exam.

Appendix I contains sample questions to assist in preparation. The answers to these questions can be found in Appendix J. If the applicant determines a lack of knowledge to certain questions, the details for determining the answers can be obtained from the respective chapter in the study guide. Unless the applicant attends an approved eight (8) hour training class (see below), he/she must complete the questions as evidence of preparation for the examination.

Periodically WVOEB or other persons approved by them, offer an eight (8) hour training course to assist applicants in preparation for the examination. The course is recommended for applicants with limited technical and regulatory experience in blasting. If interested in attending a training course, call the WVOEB to determine the next available class. Attendance of the training class will void the above requirement that the applicant complete the study guide questions as evidence of preparation, however the training class is a recommended review of the self study guide material should and individual wish to do both.

### ABOUT THE CERTIFICATION EXAM

If the applicant holds a Surface Mine Blaster's Certification with another state holding a reciprocity agreement with West Virginia, the applicant may apply for certification without taking the examination.

Prior to submitting an application, applicants for certification should insure they meet all criteria set forth in Title 199 CSR 1, Section 4 (Appendix A), which include experience and personal qualifications and training or self-study requirements described above.

Title 199, CSR 1, Section 4 (Appendix A) provides a description of the contents of the examination:

- 4.3 (b) Examination for certified blaster shall include information presented in the Study Guide for West Virginia Surface Mine Blaster's and shall consist of three (3) parts:
  - (1) Written multiple choice examination covering:
    - (a) Types of explosives and their properties, to include selections;
    - (b) Blasting equipment and accessories, to include blasting machines;
    - (c) Blast dimensions and calculations, to include geologic and topographic considerations, blast hole design, flyrock control, secondary blasting, and blast plans;

- (d) Delay systems, to include pattern design, field layout, and initiation systems;
- (e) Timing;
- (f) Blast vibration and vibration control, to include airblast, monitoring techniques, and use of pre-blast surveys;
- (g) Loading and shooting, to include priming, scheduling, site control, warning signals, and unpredictable hazards;
- (h) Storage and transportation of explosives;
- (i) Record keeping and reporting;
- (j) Current State and Federal laws and regulations relating to the use, storage, and transportation of explosives; the training and certification of blasting personnel, and blasting signs;
- (k) Responsibilities of a certified blaster.
- (2) And a simulation examination whereby the applicant must correctly and properly complete a blasting log.
- (3) And other portions or parts developed to demonstrate an applicants ability to use explosives products and equipment properly, as deemed appropriate by the Secretary.
- (b) A score of 80 percent (80%) for part (1), and a "passing grade" on parts (2) and (3), which are graded on a pass/fail basis, are required for successful passage of the examination.
- (c) Notification of Scores The OEB will notify all persons of their scores within thrity (30) days of completing the examination. A person who fails to achieve a passing score of any of the parts of the examination may apply, after receipt of his or her examination results, to retake the entire examination or any portions that the individual failed to pass.

Any person who fails to pass the exam on the second attempt must certify that he/she has taken or retaken the training course described in subsection 4.2 of this rule prior to applying for another examination.

### TAKING THE EXAMINATION

For many taking an examination, such as the WV Blaster's Certification Examination, is a nerve racking, agonizing experience. If applicants has prepared by utilizing a training course and/or this self study guide, they should have no problem passing the examination. The average applicant completes the examination in about 2 to 3 hours. A few helpful hints follow:

### PERSONAL PREPARATION

You should prepare yourself mentally and physically for the exam. Get a good nights sleep and a morning meal before taking the examination. Enter the exam, refreshed, relaxed and calm. Do not consider the outcome of the exam as life or death. If you follow these preparation suggestions and you have completed the required training or self study, like those before you, the answers to the test will come easy.

### WHAT TO BRING

Wear comfortable clothes. A portable calculator (may not be programmable) is recommended for use in taking the exam. The applicants should be familiar with the calculator that they plan on using on the exam as well as the functions of the calculator. The applicant will need no other materials.

### **MULTIPLE CHOICE**

Part of the Surface Mine Blaster's Certification Examination is multiple choice, so it is important that you know how to effectively take such an exam. You will be given an Exam Booklet containing the multiple choice exam questions and an answer sheet on which you will mark your selected answer. You are <u>not</u> to mark in the Exam Booklet, only on the scratch paper and the answer sheet provided. You must obtain a score of 80% or higher to pass this portion of the exam. There is no time limit, you may take as long as you like to finish the multiple choice question portion of the exam.

### IMPORTANT RULES TO REMEMBER:

- (1) Make sure that the number of the question corresponds to the number on your answer sheet. If you mark your answer in beside the wrong number, you may find that all the answers are misaligned and would be counted wrong.
- (2) Read all the answers before you choose an answer. Sometimes there may be two answers that are correct, but one is more complete or better in some way. Never make a decision until you have looked at all the answers. As an example, the answer (d) may say "all of the above". Answers (a), (b), and (c) are correct, but (d) is the best answer.
- (3) If you come to a question you are not sure about, do not worry about answering the question immediately. Skip that question, and insure you skip the corresponding answer number on your answer sheet, and continue on to the next question. Often the answer to that question or something that will spark the answer to that question may be found in some other part of the exam. You do not have to answer the questions in any order.
- (4) Once you have chosen an answer, darken in the correct space on the answer sheet completely. For example,

Question (Exam Booklet): 14. ANFO is:

- (a) a Class "A" explosive
- (b) a detonator
- (c) a blasting agent
- (d) a tool for determining hole depth

Because the answer sheets are electronically graded, you must insure that the box is completely darkened. Placing an X on the answer space or drawing a circle around it will not be graded correctly by the electronic equipment. Also if you change your answer, insure that you carefully and completely erase the old answer. If two answers are marked, the answer will be graded as incorrect.

(5) Review your work carefully. There is no time limit, so take all the time you need. be sure every question is answered. There is no penalty for guessing, so try to answer every question. If you determine that two of the answers to a question are incorrect, you have a 50% chance of getting the right answer by guessing between the other two.

### **HANDS-ON EXAM**

Part of the Surface Mine Blaster's Certification Examination is the "Hands-On Examination" The applicant may choose between electric or non-electric initiation. This choice must be made prior to taking this portion of the exam. This is the only timed portion of the test. The applicant has fifteen (15) minute to complete this portion of the exam. Most persons finish in eight minutes or less so do not panic. This portion of the exam is pass/fail.

For the "Electric Hands-On", the applicant is required to wire, test, and detonate a simulation board representing a twenty (20)hole blast. The instructor will dictate the wiring configuration (series or parallel series) to be use and may disable some of the detonators (simulating broken leg wires. Using a Blasters Ohmmeter, the applicant must successfully detonate the blast. A proven step by step procedure follows. This procedure works in the field as well as on the exam.

- o Test the blaster's ohmmeter by short circuiting a wire across the terminals
- o Test each cap individually with meter (simulates test before stemming)
- o Bad caps shunt and mark (wrap around light)
- o Connect series circuits (one series, two series, three series, etc.)
- o If more than one series, balance each series as close as possible (same number of caps)
- o Test each series circuit with meter
- o Test all connecting wire used with meter (simulates testing of firing line)
- o If more than one series, connect series in parallel
- o Visually check your parallel series hook-up
- o Test the parallel series circuit with the meter
- o Connect the two lines to the simulated blasting machine
- o Press and hole the charge button until the "fire ready" light comes on.
- o Continue to hole the charge button and press the fire button
- o All caps connected in the circuit should light (bad caps, step 3, should not be connected and will not light)

For the "Non-electric Hands-On", the applicant is shown a non-electric blast with the surface delays connected. The applicant must examine the surface delays hook-up and determine the many mistakes that exist. He must make the necessary corrections to insure that when the blast is detonated, it will function properly. Items to look for are:

- o Insure timing is correct
- o Insure connections are secure
- o Insure connections are per accepted standards
- o Insure units are not connected in reverse direction
- o Insure all holes are connected in the shot
- o Insure that no components are damaged
- o When all corrections are made, simulate detonation of blast

### **BLASTING LOG**

Part of the Surface Mine Blaster's Certification Examination is the correct and accurate completion of the West Virginia Blasting Log. The applicant has the choice of a blast initiated with either an electric or non-electric system. This choice is made prior to taking this part of the exam. This portion of the exam is pass/fail. There is no time limit, you may take as long as you like to finish the blasting log portion of the exam.

The applicant will be given a blast scenario similar to those found in Chapter 8 and in the self-study Questions in Appendix I. He/she must complete the blasting log for the blast presented. All blanks must contain information. Use of the guidelines that follow will assist in successfully completing this portion of the exam.

- o Familiarize yourself prior to the test with the layout of the WV Blasting Log
- o Read the exam scenario starting at the top and continuing step by step to the end
- o Fill in the blanks on the log as you read along in the exam scenario
- o Do not attempt to fill in the log in order while trying to find the answers in the exam scenario. You will find this more confusing and you may miss information.
- o Copy timing diagram to from the exam scenario to the sketch area
- o Determine the delay overlaps less than 8 ms from the timing diagram
- o Complete mathematical calculation:
  - > Total weight of explosive
  - > Maximum weight of explosive allowed by scaled distance
  - > Maximum weight of explosive used per delay period
  - > Weight of explosive used per hole
- o Add north arrow and direction arrow and distance to nearest structure to sketch
- o Check to insure all information is transferred to Blasting Log
- o Fill in data blanks not required by exam scenario with "N/A" (not applicable)
- o Recheck your Blasting Log again. All data spaces must have some input.

### GOOD LUCK!!!

EB-30R Revised 11/17/2004

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION OFFICE OF EXPLOSIVES AND BLASTING

### APPLICATION FOR RENEWAL OF SURFACE COAL MINE BLASTER

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Mailing Address			State		
Telephone No.	Driver's Lice	nse No	<u> </u>	_ Date of Birth	
E-Mail Address					
Current Employer	<u></u>			. '-	
Start Date of Employment		Employ	er Telephone No		<u> </u>
Surface Coal Mine Blaster Certification No.			Expiration Date	· · · · · · · · · · · · · · · · · · ·	<u> </u>
1. Completed renewal application form. 2. \$30.00 fee (cash, certified check, money accepted). 3. Documentation of one year (240 work d. Legible copy of driver's license or phot. 5. Documentation of completion of twelve program or combination of programs as hours attended. OEB provides a twelve that OEB has approved see the OEB we hours credit for the completion of the Courchased individually from OEB for \$2 Must score at least 80% to receive cred.  The following questions must be answered with a service of the Courchased individually from OEB for \$2 Must score at least 80% to receive cred.  1. Are you a fugitive from justice?  2. Are you an unlawful user of, or addicted to, as	ays) of active o identificatio (12) hours re pproved by the e (12) hour re e (12) hour re be site at www DEB four (4) h 5.00. Consis it.) a "YES" or "N	blasting ex on. fresher train is office. T fresher train v.wvdep.org our self-stu- ts of a video	perience in the last ning within the last he documentation s ning program annua or contact the offic dy refresher training and a series of wo	three (3) years. three (3) years fro submitted must sh ally in April. For p e. OEB will acce g program. (Programs) rksheets that will	m a now total programs pt four (4) ram must be
drug, or any other controlled substance?  3. Have you ever been convicted in any court of imprisoned you for more than one year even if	f a felony, or a	any other cr	ime, for which the j	udge could have probation?	
Are you under indictment or information in a imprison you for more than one year?     Have you ever been adjudicated mentally def manage your own affairs) or have you ever been	ective (which	includes h	ving be adjudicate	d incompetent to	
6. Have you ever renounced your United States 7. Are you an alien in the United States? If "YE lawful permanent resident. (Generally, if you ar	Citizenship? S." attach an	éxplanatory	statement showing	g that you are a	
I hereby affirm and attest that the information pro	ovided by me	is accurate	and complete to th	e best of my know	/ledge.
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Subscribed and sworn to before me, a l					n the State of
uns	uay (	~! <u></u>			
Notary Signature	<del></del>	My Cor	nmission Expires _		

WV CODE 22-3-17(I): Any person who knowingly makes any false statement, representation or certification, or knowingly fails to make any statement, representation or certification in any application, petition, record, report, plan or other document filed or required to be maintained pursuant to this article or rules promulgated pursuant thereto, is guilty of a misdemeanor and, upon conviction thereof, shall be fined not less than one hundred dollars nor more than ten thousand dollars, or imprisoned in the county jail not more than one year, or both fined and imprisoned.

# **ACTIVE BLASTING EXPERIENCE VERIFICATION**

Check all areas that apply to your blasting experience in t	he following areas of active work or sup	ervision
on a blasting crew:	wiring	
handlingloading		
transportationexplosives detonation		
supervisingexplosives inventory	blast design	
List below the total number of days you have active blasti	ing experience working on a blasting cr	ew, or
supervising a blast crew during the last three (3) years at	surface coal mines or surface areas or	
underground coal mines.		
NUMBER OF DAYS WORKED AS A BLAST	ER IN LAST 3 YEARS? ( ) d	ays
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This is to certify that	has worked days pe	
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Signature of Company Representative	Date	
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blasting related work as described above at:		
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ATF License/Permit No. listing employee as an employee po	ssessor or responsible person.	
	Company Telephone No	
Name and Title of Company Representative	Company Telephone Re	-
	Data	
Signature of Company Representative	Date	

Please submit application to:

Department of Environmental Protection Office of Explosives and Blasting 601 57<sup>th</sup> Street SE Charleston, WV 25304 ATTN: Surface Mine Blaster Secretary

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION OFFICE OF EXPLOSIVES AND BLASTING

	PERSONAL	INFORMATION		
	(Ту	pe or Print)		
Name				
NameLast			Middle	
Mailing Address		City	State	Zip
Telephone No.	Driver's Lic	ense No	Date of B	irth
E-Mail Address	······································			
Current Employer				·
Start Date of Employment	····	Employer To	elephone No	· , · · · · · · · · · · · · · · · · · ·
urface Coal Mine Blaster Certification	•			
\$50.00 application fee (cash personal checks accepted)	n, certified check, money	order, company	check made payable to W	VDEP. No
3. Documentation of one year		e blasting experie	ence in the last three (3) ye	ears.
4. Legible copy of driver's lice	ense or photo identificat			
<ol><li>Digital photo taken by OEB</li></ol>	personnel.			
6. Completed self-study ques	tions, Appendix I, includ	ling the Blaster's C	Certification Affidavit. (Se	it-Study Guide i

available from OEB for \$25.00.

7. Take and pass all three (3) parts of examination for certified blasters.

\*NOTE: OEB offers an eight (8) hour training class to review and correlate with the self-study guide. The eight (8) hour training class is mandatory if applicant fails the exam twice. Prior registration is required. The application must be submitted ten (10) days prior to the exam in order to allow adequate time to verify information.

The following questions must be answered with a "Yes" or "No" in the box.

1. Are you a fugitive from justice?	<del> </del>	
2. Are you an unlawful user of, or addicted to, alcoh drug, or any other controlled substance?	ol, marijuana or any depressant stim	ulant, or narcotic
3. Have you ever been convicted in any court of a fe imprisoned you for more than one year, even if you	lony, or any other crime, for which the received a shorter sentence, including	ne judge could have ng probation?
4. Are you under indictment or information in any comprison you for more than one year?	ourt for a felony, or any crime, for wh	ich the judge could
5. Have you ever been adjudicated mentally defective manage your own affairs) or have you ever been con		ated incompetent to
6. Have you ever renounced your United States Citiz	zenship?	
7. Are you an alien in the United States? If "YES," a lawful permanent resident. (Generally, if you are an		
hereby affirm and attest that the information provide	ed by me is accurate and complete to	
	Арр	licant Signature
Subscribed and sworn to before me, a Notar	ry Public in and for	County, in the State of
, this	day of	
	My Commission Expires	
Notary Signature	-	

WV CODE 22-3-17(I): Any person who knowingly makes any false statement, representation or certification, or knowingly fails to make any statement, representation or certification in any application, petition, record, report, plan or other document filed or required to be maintained pursuant to this article or rules promulgated pursuant thereto, is guilty of a misdemeanor and, upon conviction thereof, shall be fined not less than one hundred dollars nor more than ten thousand dollars, or imprisoned in the county jail not more than one year, or both fined and imprisoned.

# **ACTIVE BLASTING EXPERIENCE VERIFICATION**

Check all areas that apply to your blasting experience in on a blasting crew:	the following areas of active work or supervision wiring
handlingloadingtransportationexplosives detonatiexplosives inventor	onseismograph
List below the total number of days you have active blass supervising a blast crew during the last three (3) years at underground coal mines.	ting experience working on a blasting crew, or
NUMBER OF DAYS WORKED AS A BLAST	ER IN LAST 3 YEARS? ( ) days
This is to certify that	has worked days performing
Name of Company	
Address of Company	
Dates of Experience with Company From	То
ATF License/Permit No. listing employee as an employee po	ssessor or responsible person.
Name and Title of Company Representative	Company Telephone No.
Signature of Company Representative	Date
NUMBER OF DAYS WORKED AS A BLAST	TER IN LAST 3 YEARS? ( ) days
This is to certify that	has worked days performing
Name of Company	
Address of Company	
Dates of Experience with Company From	To
ATF License/Permit No. listing employee as an employee po	essessor or responsible person.
Name and Title of Company Representative	Company Telephone No.
Signature of Company Representative	Date

Please submit application to:

Department of Environmental Protection Office of Explosives and Blasting 601 57<sup>th</sup> Street SE Charleston, WV 25304 ATTN: Surface Mine Blaster Secretary